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PRODUCT DATASHEET A2 BI-METAL LOW PROFILE PAN HEAD SELF-DRILLING SCREW TEK 5

PRODUCT DETAILS				
Purpose:	Fixing steel to steel			
Head style:	Phillips 3			
Thread Form:	Fine thread			
Orill Point: Tek 5				
Material Grade: A2 stainless steel / AISI A304				
Drilling Point Material Grade:	Material SAE C1022 Recommended			
Coating:	Electroplated zinc			

Metal framing tek screw range

Product Code	Size	Drill Point	Effective Thread	Drilling Capacity	Head Style	Steel Thickness
BMTSLP5.5-38-5	5.5x38mm	Tek 5	22.0mm	4.0 - 12.5mm	Pancake	4.0 - 12.5mm

Electroplated zinc 1500 - 2500 RPM

Technical Data							
Tek 5 range – unfactored pull out values							
D: .	Drill Point			Steel T	hickness		
Diameter		4.0mm	5.0mm	6.0mm	8.0mm	10.0mm	12.5mm
5.5mm	Tek 5	6.5kN	7.8kN	10.0kN	11.5kN	12.0kN	12.4kN

Recommended Drill

Speed:

Hardr	(Vickers scale)		Ultimate Mechan	ical F	
Di	ameter	Surface Hardness	Core Hardness	Diameter	T St
:	5.5mm	487.6 HV0.3	373.1 HV0.3	5.5mm	

Ultimate Mechanical Performance					
Diameter	Tensile Strength	Shear Strength			
5.5mm	6.2kN	4.5kN			

NOTE: The results expressed in this document are determined from empirical testing. Specifiers, end-users and other third parties should make their own decision(s) on what safety factors to use relevant to their design(s)/ application(s). This document is provided, strictly: without prejudice, without recourse, without liability, non-assumpsit, no assured value, errors and omissions excepted, subject to change without notice and all rights reserved.

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