

TYGRIS TECHNICAL DATA SHEET

Industrial Maintenance Aerosols

Cutting & Tapping Fluid

Code: **R214**

Reduces tool wear and improves machined finish

A ready to use cutting and tapping fluid specially formulated to improve tool performance and extend tool life. It contains additives to prevent pitting, galling and metal seizure and is suitable for use on aluminium and steel.

Benefits:

For cutting, tapping, reaming and turning
Extreme pressure additives
High pressure, frothy discharge to aid penetration
Prolongs tool life and improves machined finish
Reduces heat build up
Incorporates corrosion inhibitors

Technical Data:

Appearance:

Brown, frothy liquid-viscosity 300cPs

Odour:

Sweet solvent odour

Contents:

Blend of naphthenic lubricants, petroleum wax, bitumens, polyisobutylenes, minor quantities of xylene and white spirit, viscosity improvers, extreme pressure additives, corrosion inhibitors and hydrocarbon propellants. **Non-chlorinated**

Storage:

Below 50°C

Flash Point:

<0°C

Solubility:

Insoluble in water

Temperature range:

Designed for use at ambient temperatures

Relative density:

0.840

Pack Sizes:

12 x 400 ml cans

Directions for Use:

Shake can well before use. Spray tool area to be treated. Repeat if necessary.

Caution:

Do not spray onto very hot surfaces or near naked flames.

