# British Board of Agrément

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Member of EOTA

## European Technical Approval ETA-04/0042

Sixth issue

Trade name:

Simpson Strong-Tie, IT, ITT, MIT, LBV, B, BI, HB, ITSE, IU, IUT, IUS, MIU, HU, U, LUS, HUS, IUSE, ITB, HITB, ITBS, IUB, HIUB, IUBS, IUQ, HIUQ, IUC, THM and ZS Connectors for use with engineered timbers

Holder of approval:

Simpson Strong-Tie Winchester Road Cardinal Point Tamworth Staffordshire B78 4HG United Kingdom

Tel: +44(0)1827 255600 Fax: +44(0)1827 255616

website: www.stongtie.eu (e-mail link in website)

Generic type and use of construction product:

Three-dimensional nailing plate (timber-to-timber joist Connector)

Valid from:

to:

16 July 2012 15 July 2017

This version replaces

ETA-04/0042 valid from 6 October 2009 to 31 October 2014 and includes ETA-06/0034 and ETA-08/0084

Manufacturing plant:

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Simpson Strong-Tie 5151 South Airport Way Stockton CA 95206

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This European Technical Approval contains:

38 pages plus four Annexes which form an integral part of the document



### I LEGAL BASES AND GENERAL CONDITIONS

- 1 This European Technical Approval is issued by the British Board of Agrément in accordance with:
- Council Directive 89/106/EEC of 21 December 1988 [Construction Products Directive (CPD)] on the approximation of laws, regulations and administrative provisions of Member States relating to construction products<sup>(1)</sup>, modified by the Council Directive 93/68/EEC of 22 July 1993<sup>(2)</sup>
- UK implementation of CPD Statutory Instruments 1991, No 1620. The Building and Building Construction Products Regulations 1991 — made 15 July 1991, laid before Parliament 22 July 1991, coming into force 27 December 1991, and amended by the Construction Products (Amendment) Regulations 1994 (Statutory Instruments 1994, No 3051)
- Common Procedural Rules for Requesting, Preparing and the Granting of European Technical Approvals set out in the Annex to Commission Decision 94/23/EC<sup>(3)</sup>
- EOTA Guideline ETAG 015 Three-dimensional Nailing Plates, September 2002 edition.
- 2 The British Board of Agrément is authorised to check whether the provisions of this European Technical Approval are met. Checking may take place in the manufacturing plant. Nevertheless, the responsibility for the conformity of the products to the European Technical Approval and for their fitness for the intended use remains with the holder of the European Technical Approval.
- 3 This European Technical Approval is not to be transferred to manufacturers or agents of manufacturers other than those indicated on page 1, or manufacturing plants other than those indicated on page 1 of this European Technical Approval.
- 4 This European Technical Approval may be withdrawn by the British Board of Agrément, in particular after information by the Commission on the basis of Article 5(1) of Council Directive 89/106/EEC.
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- 6 The European Technical Approval is issued by the approval body in its official language. This version should correspond to the version circulated within EOTA. Translations into other languages have to be designated as such.

## II SPECIFIC CONDITIONS OF THE EUROPEAN TECHNICAL APPROVAL

## 1 Definition of product and intended use

## 1.1 Definition of product

Simpson Strong-Tie, IT, ITT, MIT, LBV, B, BI, HB, ITSE, Top Flange Connectors are one-piece non-welded three-dimensional nailing plates, top-flange supported timber-to-timber connectors. Additionally, the connectors can be welded to a steel header.

Simpson Strong-Tie IU, IUT, IUS, MIU, HU, U, IUSE and IUC Face Fix Connectors are one-piece, non-welded three dimensional nailing plates, face-fix timber-to-timber connectors.

Simpson Strong-Tie LUS, HUS and THM Face Fix Connectors are one-piece, non-welded three dimensional nailing plates, face-fix timber-to-timber joist to truss connectors.

Simpson Strong-Tie ITB, ITBS, HITB, HIUB and IUBS Connectors are non-welded three dimensional nailing plates for timber-to-timber connectors, including l-joists, metal web floor trusses and solid timber joists. The ITB, HITB, IUB and HIUB Connectors are one-piece, and the ITBS and IUBS Connectors are two-piece adjustable angle joist connectors.

Simpson Strong-Tie IUQ and HIUQ Face Fix Connectors are non-welded three dimensional nailing plates, face-fix timber-to-timber joist to SIP panel connectors.

Simpson Strong-Tie ZS Clips are non welded three dimensional nailing plates for use with l-joists or solid sawn timbers used as noggins between joists to support floor decks or partitions.

The timber elements are fixed together with a range of fasteners. Typical examples are shown in Annexes and typical installations shown in Annex 2, Figure 1

The connectors are made from zinc-coated steel in accordance with EN 10346: 2009 or ASTM A653 and stainless steel in accordance with EN 10088-2: 2005, grade 1.4401 or 1.4404 with a minimum characteristic 0.2% yield stress of 240 MPa, a minimum 1.0% yield stress of 270 MPa and a minimum ultimate strength of 530 MPa, and are available in a range of sizes.

They are intended for use in making structural end grain to side-grain joints in timber structures, as a connection between a wood-based joist and a solid-timber or wood-based header, (type IT, ITT, MIT, LBV, B, BI, HB, ITSE can also be used with a steel header), where Essential Requirement 1 Mechanical resistance and stability (CPD, Annex 1) applies.

The connectors are for use in timber structures subject to the dry, internal conditions defined by service classes 1 and 2 of EN 1995-1-1: 2004 + A1: 2008 (Eurocode 5) and for joints subject to static or quasi-static loading.

The provisions made in this ETA are based on an assumed intended working life for the three-dimensional nailing plate of 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be used as a means for selecting the appropriate product in relation to the expected economically reasonable working life of the works.

Official Journal of the European Communities No L40, 11.2.1989, p12.

<sup>(2)</sup> Official Journal of the European Communities No L220, 30.8.1993, p1.

Official Journal of the European Communities No L17, 20.1.1994, p34.

## 2 Characteristics of product and methods of verification

The assessment of fitness for the intended use (see part II, section 1) has been made in accordance with ETAG 015: 2002.

The characteristic load-carrying capacities or design model calculation method for the products are given in the Tables in Annex 2 which have been derived in accordance with ETAG 015: 2002. They should be used for designs in accordance with Eurocode 5. These values are based on the assumption that there is a maximum gap of 3 mm between the timber members (see Annex 2, Figure 2), the members are laterally restrained and wane is not present in the timber at the joint. In some cases, capacities for intermediate widths can be interpolated. Connector capacity is independent of the connector height.

The connectors shall only be used with the fasteners specified in Annex 4. The performance of the fasteners has been determined in accordance with either ETA 04/0013 or Eurocode 5 (See also Annex 3 for further details).

In relation to reaction to fire, the connectors are classified as class A1, in accordance with EN 13501-1: 2007 + A1: 2009 and EC Decision 96/603/EC, amended by EC Decision 2000/605/EC.

Performance in relation to fire resistance would be determined for the complete structural element with any associated finishes; therefore, there are no aspects of performance relevant to this aspect of this Essential Requirement for joist connectors (three-dimensional nailing plates).

According to the manufacturer's declaration, the product specification has been compared with the dangerous substances detailed in Council Directive 76/769/EEC (as amended) and listed on the database established on the EC construction website to verify that it does not contain such substances above the acceptable limits.

The connectors have been assessed as having satisfactory durability and serviceability when used in timber structures using the timber species (including timbers preserved with organic solvent, boron diffusion and related preservatives) described in Eurocode 5 and subject to the dry, internal conditions defined by service classes 1 and 2.

Each connector bears the manufacturer's identification mark and the product type. The CE Marking appears on the packaging.

No performance has been determined (NPD) in relation to ductility of a joint under cyclic testing. The contribution to the performance of structures in seismic zones, therefore, has not been assessed.

NPD in relation to the joint's stiffness properties — is to be used for the analysis of the serviceability limit state.

## 3 Evaluation of Conformity and CE marking

## 3.1 Attestation of Conformity system

The system of Attestation of Conformity applied to this product shall be that laid down in the CPD, Annex III, 2(ii), first possibility (referred to as System 2+).

### 3.2 Responsibilities

## 3.2.1 Tasks for the manufacturer — factory production control

The manufacturer shall continue to operate a factory production control system. All elements, requirements and provisions adopted by the manufacturer are to be documented to ensure that the product conforms to this ETA.

The manufacturer shall only use raw materials supplied with the relevant inspection documents as laid down in the prescribed test plan<sup>[4]</sup>. The raw materials shall be subject to agreed controls by the manufacturer before acceptance. Checks on incoming materials, such as sheet metal, shall include control of the certificates of conformity presented by suppliers (comparison with nominal values) by verifying dimensions and determining material properties, eg chemical composition, mechanical properties and zinc coating thickness.

The manufactured components are checked visually and for dimensions.

The frequency of controls and tests conducted during production and on the finished connector is laid down in the prescribed test plan, taking account of the manufacturing process.

The results of factory production control are recorded and evaluated. The records include at least:

- designation of the product
- basic material and components
- type of control or testing
- date of manufacture of the product and date of testing of the product or basic material and components
- result of control and testing and, if appropriate, comparison with requirements
- signature of person responsible for factory production control.

The records shall be presented to the inspection body involved in the continuous surveillance.

Details of the extent, nature and frequency of testing and controls to be performed within the factory production control shall correspond to the prescribed test plan included in the technical documentation of this European Technical Approval.

## 3.2.2 Tasks for approved bodies — initial type-testing of the product

For initial type-testing<sup>(5)</sup> the results of the assessments, calculations and tests performed as part of the verification for the European Technical Approval shall be used unless there are changes in the production line or plant. In such cases the necessary type-testing has to be agreed between the British Board of Agrément and the approved body involved.

<sup>(4)</sup> The prescribed test plan is deposited with the British Board of Agrément and is made available to the approved bodies involved in the conformity attestation process.

<sup>(5)</sup> In the context of ETAG 015, initial type-testing may be by testing and/or by calculation.

### 3.2.3 Tasks for approved bodies

3.2.3.1 Initial inspection of factory and of factory production control

The approved body should ascertain that, in accordance with the prescribed test plan, the factory, in particular the staff and equipment, and the factory production control, are suitable to ensure a continuous and orderly manufacturing of the Connector with the specifications given in part II, section 2.

### 3.2.3.2 Continuous surveillance

The approved body shall visit the factory at least twice a year for routine inspections. It shall be verified that the system of factory production control and the specified manufacturing processes are maintained, taking account of the prescribed test plan.

The results of product certification and continuous surveillance shall be made available on demand by the certification body to the British Board of Agrément. Where the provisions of the European Technical Approval and the prescribed test plan are no longer fulfilled, the certificate of conformity shall be withdrawn by the certification body.

## 3.2.3.3 Declaration of conformity

The manufacturer shall make a declaration of conformity in accordance with the requirements of this European Technical Approval.

## 3.3 CE Marking

The CE Marking may be affixed to the packaging of the connectors. The CE symbol shall be accompanied by the following information:

- identification number of the notified body
- name/identification mark of the manufacturer
- last two digits of the year in which the marking was affixed
- identification of the product
- number of the European Technical Approval
- number of the EC certificate of conformity.

# 4 Assumptions under which the fitness of the product for the intended use was favourably assessed

## 4.1 Manufacturing

Simpson Strong-Tie, IT, ITT, MIT, LBV, B, BI, HB, ITSE, IU, IUT, IUS, MIU, HU, U, LUS, HUS, IUSE, ITB, HITB, ITBS, IUB, HIUB, IUBS, IUQ, HIUQ, IUC, THM and ZS Connectors for engineered timbers are manufactured in accordance with the provisions of this European Technical Approval using the manufacturing processes as identified in the inspection of the plant by the British Board of Agrément and laid down in the technical documentation.

## 4.2 Installation

### 4.2.1 Joints

A connector (three-dimensional nailing plate) is deemed fit for its intended use provided:

- the connector capacity is calculated in accordance with the manufacturer's literature
- joints are designed in accordance with Eurocode 5 or an appropriate national code, under the responsibility of an engineer experienced in timber structures
- verifiable calculation, notes and drawings are prepared taking account of the loads to be resisted
- the requirements detailed in part II, section 1, of this ETA, relating to the timber members being joined are taken into account, for example, lateral restraint and wane
- joints are designed for the specified fasteners and grade or type of joist and header
- the actual end bearing capacity of the joist (end grain member) to be used with the connector is checked by the designer of the joist to ensure it is not less than the connector capacity and, if necessary, a connector with a larger end bearing capacity substituted to suit. The end bearing capacity of l-joists with solid sawn timber flanges shall be based on the full connector seat bearing area and the appropriate characteristic stress perpendicular to grain for the particular grade of timber. For l-joists with LVL flanges, the joist bearing area shall be taken as 80% of the full connector seat bearing area.

#### 4.2.2 Criteria

The fitness for use of the joint can be assumed if the connector is installed correctly in accordance with the following requirements:

- installation is carried out by personnel under the direction of supervisors, all of whom are appropriately qualified for this work
- installation is in accordance with the manufacturer's specifications and drawings prepared for that purpose, and the appropriate tools are used
- the specified fasteners and grade or type of joist and header are used
- the requirements relating to the timber members being joined are taken into account, eg lateral restraint and wane
- the maximum gap of 3 mm (see Annex 2 Figure 2) between the joist and the header assumed in the assessment is not exceeded.

## 4.2.3 Responsibility of the manufacturer

It is the responsibility of the manufacturer to ensure that the information on the specific conditions given in part II, sections 1, 2, 4.2.1 and 4.2.2 of this ETA, is given to those concerned. This information may be made by replicating the respective parts of this European Technical Approval. In addition, all installation data shall be shown clearly on the package and/or on an instruction sheet, preferably using illustration(s).

The minimum information<sup>(6)</sup> required is:

- fastener specification
- requirements for timber members
- identification of the manufacturing batch.

<sup>(6)</sup> All data shall be presented in a clear and explicit form.

## 5 Recommendations

## 5.1 Recommendations on packaging, transport and storage

The connectors are packed in boxes bearing the manufacturer's name, product type, dimensions, quantity, date of fabrication and batch reference details.

In relation to transportation and storage, the connectors should be treated as conventional metallic building products.

## 5.2 Recommendations on use, maintenance and repair

The assessment of the fitness for use is based on the assumption that maintenance is not required during the assumed intended working life.

Should repair prove necessary, it is normal for the connector to be replaced.



On behalf of the British Board of Agrément

Brian Chamberlain Head of Approvals — Engineering

B C Chambelian

Greg Cooper Chief Executive

## ANNEX 1 HISTORY OF AMENDMENTS

Date of Sixth issue: 16 July 2012

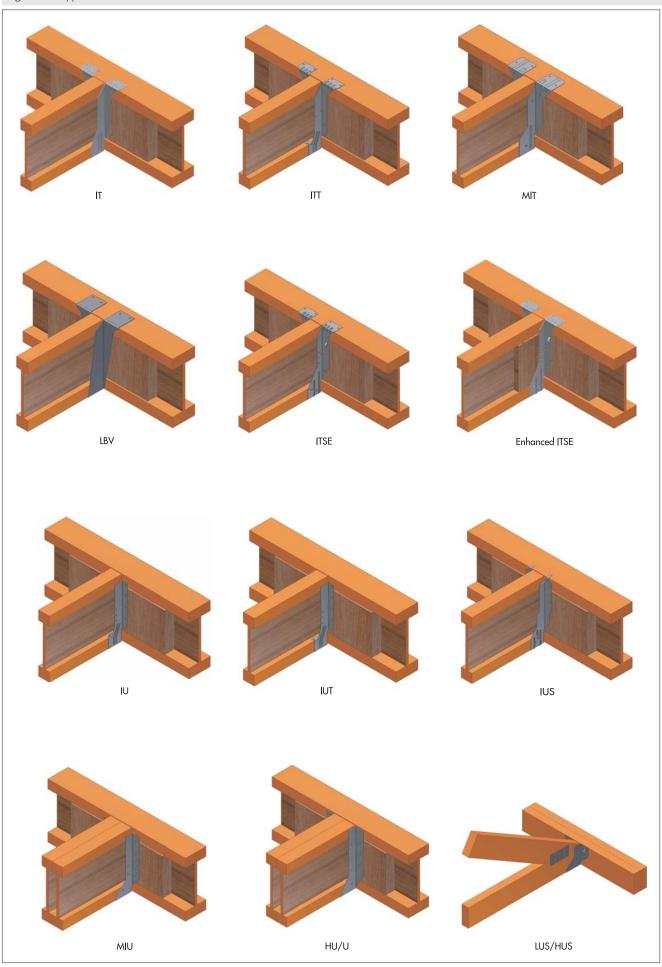
Amendments made in derivation of ETA-04/0042, Sixth issue

This ETA has been amended to incorporate details of ETA-08/0084 Simpson Strong-Tie ITB, HITB, ITBS, IUB, HIUB and IUBS Hangers for Joists and ETA-06/0034 Simpson Strong-Tie IU, IUT, IUS, MIU, HU, U, LUS, HUS, IUSE Face-Fix Hangers. In addition, IU, IUQ, HIUQ, IUC, THM and ZS Connectors have been included.

<sup>\*</sup>Original ETA issued 15th October 2004. This version includes the merger of ETAs 06/0034 and 08/0084, and the addition of ZS, IUQ, HIUQ, IUC and MUS products.

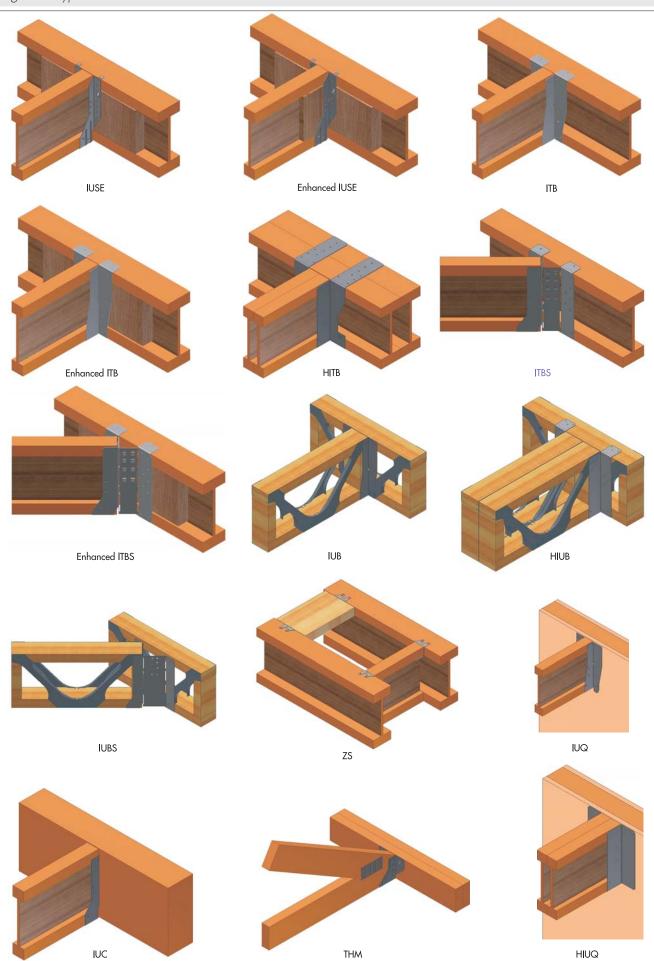
## ANNEX 2 INSTALLATION DETAIL

Figure 1 Typical installation



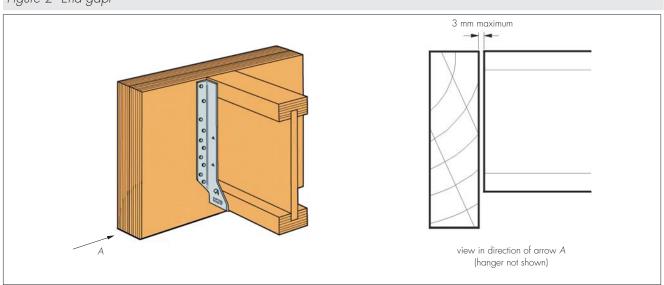
## ANNEX 2 INSTALLATION DETAIL (continued)

Figure 1 Typical installation



## ANNEX 2 INSTALLATION DETAIL (continued)

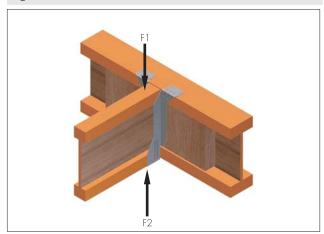
Figure 2 End gapt



### ANNEX 3 BASIS OF DESIGN

To determine the characteristic capacities for the timberto-timber connectors, the load has been applied in F1 and F2 directions as shown in Figure 3.

Figure 3 Definition of force directions



### F1 - Vertical down load capacity

## F2 - Vertical up load capacity

### Nail capacities

The nail capacities are calculated as follows, and have been validated against connector test data:

- smooth nails (plain or square twisted) as specified in relevant tables given in Annex 4. These may have an efficiency factor applied as part of the design method validation and are only for use in conjunction with the connectors described in this ETA
- CNA ring-shank nails calculated as described in ETA-04/0013
- other ring-shank nails calculated as described in Eurocode 5.

## Top fix connectors (Design Model and performance tables)

The characteristic load-carrying capacities for the IT, ITT, MIT, LBV, B, BI, HB and ITSE connectors are given in the tables in Annex 4 which have been derived in accordance with ETAG 015: 2002. They should be used for designs in accordance with Eurocode 5.

These values are based on the assumption that there is a maximum gap of 3 mm between the timber members, the members are laterally restrained and wane is not present in the timber at the joint. Capacities for intermediate widths can be interpolated. Connector capacity is independent of the connector height.

The connectors shall only be used with the fasteners specified in the relevant table in Annex 4. The performance of the fasteners have been determined in accordance with either ETAO4/0013 or Eurocode 5 (see also Annex 4), using an ultimate tensile strength for the wire used for the production of the nails of 600 MPa.

## Face fix connector (Design model and listed variables)

The design method used to determine the characteristic load-carrying capacities for the connectors has been validated by the 'calculation assisted by testing' method as defined in ETAG 015 and is detailed in the technical report entitled 'Approval for IU, IUT, IUS, MIU, HU, U, LUS, HUS and IUSE', which has been substantiated by BBA as part of the ETA approval process.

Summary of design model, to be used in conjunction with the values listed in Annex 4:

Design — Vertical down load capacity (F1)

The load is transferred from the supported member to the supporting member by:

- 1. Tension in the lower part of the connector.
- Load transfer from the connector to the supporting member.

## ANNEX 3 BASIS OF DESIGN (continued)

The capacity of the system is the minimum of the above two mechanisms.

Capacity = Min.  $(F_t, F_b)$ 

Tension in the lower part of the connector  $(F_n)$ :

 $F_{+} = 2$ . S. t. fu

Load transfer from the connector to the supporting member  $(F_h)$ :

$$F_{\rm h} = \left[ \ 1 / \left[ \ \left| \frac{1}{n_{\rm h} \, F_{\rm v,Rk,h}} \right| n + \left| \frac{\rm e}{\alpha n_{\rm h} F_{\rm ox,Rk,h}} \right| \ n \ \right] \right] 1 / n$$

Design — Vertical up load capacity (F2)

 $F_{\rm uplift} = {\rm minimum~of~(nj~F_{v,Rk,j})}~{\rm and~(}n_{\rm h}~F_{\rm v,Rk,h})$ 

Definition of symbols

Where:

e

 $n_i$  = number of effective joist nails

 $n_h$  = number of effective header nails

 $F_{v,Rk,j}$  = lateral load-carying capacity of the side/joist

 $F_{v,Rk,h}^{(1)}$  = lateral load-carrying capacity of the header nails

 $F_{\alpha x,Rk,h}^{(1)} = axial load-carrying capacity of the header$ 

S = minimum width of connector side flanges

t = thickness of side flanges

 $f_{\mu}$  = tensile strength of hanger steel

a = lever arm between centre of compression
 zone and centre of the header nails effective
 in tension

n = factor dependent on nail type:

n = 2 for ring shank nails (ARS)

n = 100 for smooth (plain or square twisted nails)

= eccentricity of load, equals distance from centre of seat to face of header. For HU and HUS connectors the eccentricity can be reduced by calculating the minimum bearing areas D<sub>eff</sub> required to achieve the joist capacity and using half this value as the eccentricity. The connectors shall only be used with the fasteners specified in the relevant table in Annex 4. The performance of the fasteners have been determined in accordance with either ETAO4/0013 or Eurocode 5 (see also Annex 4), using an ultimate tensile strength for the wire used for the production of the nails of 600 MPa.

(1) Refer to Table 3.1

## Other hangers determined by test method (performance tables)

The characteristic load-carrying capacities for the connectors IUQ, HIUQ, IUC, IUBS, THM, ZS, IUB, HIUB, ITBS, ITB and HITB are given in the tables in Annex D which have been derived in accordance with Test Only' method in accordance with ETAG 015: 2002. They should be used for designs in accordance with Eurocode 5.

These values are based on the assumption that there is a maximum gap of 3 mm between the timber members, the members are laterally restrained and wane is not present in the timber at the joint. Capacities for intermediate widths can be interpolated. Connector capacity is independent of the connector height.

The connectors shall only be used with the fasteners specified in the relevant table in Annex 4. The performance of the fasteners have been determined in accordance with either ETAO4/0013 or Eurocode 5 (see also Annex 4), using an ultimate tensile strength for the wire used for the production of the nails of 600 MPa.

## ANNEX 3 BASIS OF DESIGN (continued)

Nail type	Nail shape	Nail dia/ side length	Nail length (mm)	Wire tensile strength (mm)	Timber grade (MPa)	Characteristic timber density	Plate t (mm)	Axial F <sub>ax,Rk,h</sub> (kN)	Lateral F <sub>v,Rk,h</sub> (kN)
3.75x30 ST	square	3.40	30.0	600.0	C16 C18 C20 C22 C24 C27 C30 SCL	310 320 330 340 350 370 380 480	1.2	0.188 0.201 0.213 0.226 0.240 0.268 0.283 0.451	0.90 0.93 0.95 0.98 1.00 1.06 1.08 1.35
3.8x38 SR	round	3.80	38.0	600.0	C16 C18 C20 C22 C24 C27 C30 SCL	310 320 330 340 350 370 380 480	1.2	0.269 0.286 0.305 0.323 0.343 0.383 0.404 0.644	1.14 1.18 1.22 1.25 1.28 1.34 1.37
3.75x75 SR	round	3.75	75.0	600.0	C16 C18 C20 C22 C24 C27 C30 SCL	310 320 330 340 350 370 380 480	1.2	0.532 0.567 0.603 0.640 0.678 0.758 0.799 1.275	1.31 1.34 1.36 1.39 1.42 1.47 1.50
4.0x90 SR	round	4.00	90.0	600.0	C16 C18 C20 C22 C24 C27 C30 SCL	310 320 330 340 350 370 380 480	1.2	0.683 0.727 0.774 0.821 0.870 0.973 1.026 1.637	1.48 1.51 1.54 1.58 1.61 1.67 1.70 2.04
3.75x30 ST	square	3.40	30.0	600.0	C16 C18 C20 C22 C24 C27 C30 SCL	310 320 330 340 350 370 380 480	1.5	0.186 0.198 0.211 0.224 0.237 0.265 0.280 0.447	0.89 0.92 0.94 0.97 1.00 1.05 1.07
3.8x38 SR	round	3.80	38.0	600.0	C16 C18 C20 C22 C24 C27 C30 SCL	310 320 330 340 350 370 380 480	1.5	0.267 0.284 0.302 0.321 0.340 0.380 0.401 0.639	1.14 1.17 1.21 1.24 1.28 1.33 1.36
3.75x75 SR	round	3.75	75.0	600.0	C16 C18 C20 C22 C24 C27 C30 SCL	310 320 330 340 350 370 380 480	1.5	0.530 0.564 0.600 0.637 0.675 0.755 0.796 1.270	1.31 1.34 1.36 1.39 1.42 1.47 1.50
4.0x90 SR	round	4.00	90.0	600.0	C16 C18 C20 C22 C24 C27 C30 SCL	310 320 330 340 350 370 380 480	1.5	0.680 0.725 0.771 0.818 0.867 0.969 1.022 1.631	1.48 1.51 1.54 1.57 1.61 1.67 1.70 2.04

## ANNEX 3 BASIS OF DESIGN (continued)

Nail type	Nail shape	Nail dia/ side length	Nail length (mm)	Wire tensile strength (mm)	Timber grade (MPa)	Characteristic timber density	Plate t (mm)	Axial F <sub>ax,Rk,h</sub> (kN)	Lateral F <sub>v,Rk,h</sub> (kN)
3.75x30 ST	square	3.40	30.0	600.0	C16 C18 C20 C22 C24 C27 C30 SCL	310 320 330 340 350 370 380 480	2.0	0.183 0.195 0.207 0.220 0.233 0.261 0.275 0.439	0.88 0.91 0.93 0.96 0.98 1.04 1.06 1.32
3.8x38 SR	round	3.80	38.0	600.0	C16 C18 C20 C22 C24 C27 C30 SCL	310 320 330 340 350 370 380 480	2.0	0.263 0.280 0.298 0.316 0.335 0.375 0.395 0.630	1.12 1.16 1.19 1.23 1.27 1.32 1.35 1.64
3.75x75 SR	round	3.75	75.0	600.0	C16 C18 C20 C22 C24 C27 C30 SCL	310 320 330 340 350 370 380 480	2.0	0.526 0.561 0.596 0.633 0.671 0.750 0.791 1.261	1.31 1.33 1.36 1.39 1.42 1.47 1.50
4.0x90 SR	round	4.00	90.0	600.0	C16 C18 C20 C22 C24 C27 C30 SCL	310 320 330 340 350 370 380 480	2.0	0.677 0.721 0.767 0.814 0.862 0.964 1.017	1.48 1.51 1.54 1.57 1.61 1.67 1.70 2.03

#### PRODUCT DEFINITION AND CAPACITIES **ANNEX 4**

Annex 4.1 Connector type IT

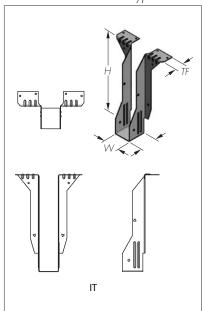


Table 4.1a Co	onnecto	r dimensio	ons			
Connector type	Connector height H (mm)			Wi	nector dth mm)	Seat Top depth flange B TF
	Min	Max		Min	Max	(mm) (mm)
IT	140	600		40	91	51 35

Table 4.1b /	Material specification		
Connector type	Thickness (mm)	Steel specification	Coating specification
IT	1.2	S250 or DX51D to EN 10346 : 2009	Z275

Table 4.1c Fastener specification												
Connector	Nail type	Nail si	ze (mm)	Finish								
type		Diameter	Length									
IT	Square twist(ST)	3.75	30	Hot-dip galvanized/Sheradized /Electroplated								
	Round wire(SR)	3.80	38	Hot-dip galvanized								
	Round wire(SR)	3.75	75	Hot-dip galvanized								
	Ring shank(CNA)(1)	3.70	50	Electroplated zinc								
	Ring shank(CNA)(1)	4.00	50	Electroplated zinc								

Characteristics in accordance with ETA 04/0013

Table 4.1d  $\,$  Performance values - capacity under vertical downward load

	Nail specific	ation			Characteristic capacity of Connector (kN)								
Туре	Size	No in	No in	Connector				Неас	der specific	cation			
	(mm)	top	tace	width (mm)	C16	C18	C20	C24 C22	Gl24c	C27	C30 Gl24h Gl28c	LVL	LVL flanged I-beam
IT				. ,									
ST	3.75 x 30	4	2	40-91	5.82	5.94	6.11	6.29	6.47	6.76	6.93	8.36	8.36
SR	$3.80 \times 38$	4	2	40-91	7.19	7.34	7.57	7.79	8.01	8.34	8.49	9.60	9.60
SR	$3.75 \times 75$	4	2	40-91	7.99	8.11	8.31	8.49	8.68	9.00	9.18	10.77	N/A
ARS	$3.70 \times 50$	4	2	40-91	10.28	10.53	10.84	11.17	11.49	12.08	12.41	15.64	N/A
ARS	$4.00 \times 50$	4	2	40-91	11.20	11.47	11.81	12.15	12.49	13.13	13.48	16.95	N/A
IT(1)													
ST	3.75 x 30	4	4	40-91	7.20	7.36	7.58	7.80	8.03	8.40	8.62	10.50	10.50
SR	$3.80 \times 38$	4	4	40-91	9.09	9.31	9.60	9.88	10.16	10.60	10.78	12.22	12.22
SR	3.75 x 75	4	4	40-91	10.20	10.38	10.62	10.85	11.09	11.50	11.73	13.83	N/A
ARS	$3.70 \times 50$	4	4	40-91	13.37	13.72	14.13	14.55	14.97	15 <i>.77</i>	16.21	20.57	N/A
ARS	4.00 x 50	4	4	40-91	14.65	15.02	15.46	15.91	16.37	17.23	17.70	22.39	N/A

<sup>(1)</sup> With additional face nails in triangular holes.

Notes

Web stiffeners are to be fitted in accordance with the I-Joist manufacturer's recommendations – for enhanced installation only
 When I-joists with solid timber flanges are used as headers, the capacity of the Connector is the same as the capacity when connected to a solid timber header of the same grade as the I-joist flanges

Connectors can only be used on Fjoist headers in conjunction with Type ST 3.75 x 30 and SR 3.8 x 38 nails

The values in the tables are Connector capacities and do not take account of the joist (end grain member) capacity which shall be checked by the joist designer.

Table 4.1e Performance values — capacity under vertical upward load

J	Joist nail specification				Capacity of Connector (kN)				
Туре	Size	No in			Header spe	ecification			
	(mm)	joist		C16-30	LVL	LVL flanged I-beam			
ST SR	3.75 x 30 3.8 x 38	2 2		2.38 2.48	2.38 2.48	2.38 2.48			

- Web stiffeners are to be fitted in accordance with the 1-joist manufacturer's recommendations for enhanced installation only
- When I-joists with solid timber flanges are used as headers. the capacity of the Connector is the same as the capacity when connected to a solid timber header of the same grade as the I-joist flanges
  Connectors can only be used on I-joist headers in conjunction with Type ST 3.75 x 30 and SR 3.8 x 38 nails.

Annex 4.2 Connector type ITT

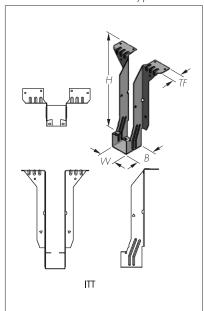


Table 4.2a	Connecto	r dimensic	ons			
Connector type			wi	nector dth mm)	Seat depth B	Top flange <i>TF</i>
	Min	Max	Min	Max	(mm)	(mm)
ITT	140	600	40	91	51	35

Table 4.2b	Material specification		
Connector type	Thickness (mm)	Steel specification	Coating specification
ITT	1.2	S250 or DX51D to EN 10346 : 2009 or SS Grade 33 to ASTM A653	Z275 or G90

Table 4.2c Fastener specification												
Connector	Nail type	Nail si	ze (mm)	Finish								
type		Diameter	Length	_								
ITT	Square twist(ST)	3.75	30	Hot-dip galvanized/Sheradized /Electroplated								
	Round wire(SR)	3.80	38	Hot-dip galvanized								
	Round wire(SR)	3.75	75	Hot-dip galvanized								
	Ring shank(CNA)(1)	3.70	50	Electroplated zinc								
	Ring shank(CNA)(1)	4.00	50	Electroplated zinc								

<sup>(1)</sup> Characteristics in accordance with ETA 04/0013.

## Table 4.2d Performance values — capacity under vertical downward load

	Nail specification				Characteristic capacity of Connector (kN)								
Туре	Size	No in	Ņo in	Connector				Неас	der specific	cation			
	(mm)	top	tace	width (mm)	C16	C18	C20	C22	C24	C27	C30	LVL	LVL flanged I-beam
ITT	()			()						02/			
ITT ST SR SR ARS ARS	3.75 x 30 3.80 x 38 3.75 x 75 3.70 x 50 4.00 x 50	4 4 4 4	2 2 2 2 2	40-91 40-91 40-91 40-91 40-91	5.94 7.31 8.11 10.40 11.32	6.05 7.46 8.23 10.65 11.59	6.24 7.69 8.43 10.97 11.93	6.42 7.92 8.62 11.29 12.28	6.60 8.14 8.81 11.62 12.63	6.89 8.48 9.17 12.22 13.27	7.07 8.63 9.32 12.55 13.62	8.52 9.76 10.93 15.79 17.11	8.52 9.76 N/A N/A N/A
ITT(1) ST SR SR ARS	3.75 × 30 3.80 × 38 3.75 × 75 3.70 × 50	4 4 4	4 4 4	40-91 40-91 40-91 40-91	7.32 9.21 10.32 13.49	7.48 9.43 10.49 13.84	7.70 9.72 10.74 14.26	7.93 10.01 10.98 14.68	8.16 10.30 11.22 15.11	8.54 10.73 11.64 15.91	8.76 10.92 11.87 16.35	10.66 12.38 13.99 20.73	10.66 12.38 N/A N/A N/A
ARS ARS	3.70 x 50 4.00 x 50	4	4	40–91 40–91	13.49	13.84	14.26	14.68 16.04	15.11	15.91 17.36	16.35 17.84	20.73	

<sup>(1)</sup> With additional face nails in triangular holes.

Web stiffeners are to be fitted in accordance with the I-joist manufacturer's recommendations – for enhanced installation only
 When I-joists with solid timber flanges are used as headers, the capacity of the Connector is the same as the capacity when connected to a solid timber header of the same grade as the I-joist flanges

Connectors can only be used on I-joist headers in conjunction with Type ST 3.75 x 30 and SR 3.8 x 38 nails

The values in the tables are Connector capacities and do not take account of the joist (end grain member) capacity which shall be checked by the joist designer.

## Table 4.2e Performance values — capacity under vertical upward load

J	oist nail specificati	on	C	Capacity of Connector (kN)				
Туре	Size	No in		Header specification				
	(mm)	joist	C16-30	LVL	LVL flanged I-beam			
ST SR	3.75 x 30 3.8 x 38	2 2	1.01 1.01	1.01 1.01	1.01 1.01			

#### Notes

- Web stiffeners are to be fitted in accordance with the 1-Joist manufacturer's recommendations for enhanced installation only
- When I-joists with solid timber flanges are used as headers. the capacity of the Connector is the same as the
- capacity when connected to a solid timber header of the same grade as the I-joist flanges

  Connectors can only be used on I-joist headers in conjunction with Type ST 3.75 x 30 and SR 3.8 x 38 nails.

Annex 4.3 Connector type ITSE

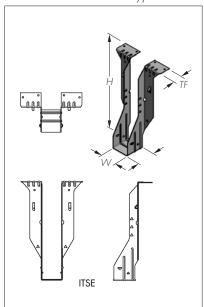


Table 4.3a	Connecto	r dimensi	ons					
Connector type	hei	nector ight mm)		Connector width W (mm)			Seat depth B	Top flange <i>TF</i>
	Min	Max		Min	Max	-	(mm)	(mm)
ITSE	140	600		40	100		54	34

Table 4.3b /	Material specification		
Connector type	Thickness (mm)	Steel specification	Coating specification
ITSE	1.2	S250 or DX51D to EN 10346 : 2009	Z275

Table 4.3c Fastener specification								
Connector	Nail type	Nail si	ze (mm)	Finish				
type		Diameter	Length	_				
ITSE	Square twist(ST)	3.75	30	Hot-dip galvanized/Sheradized /Electroplated				
	Round wire(SR)	3.75	75	Hot-dip galvanized				
	Round wire(SR)	3.70	50	Hot-dip galvanized				
	Ring shank(CNA)(1)	4.00	40	Electroplated zinc				
	Ring shank(CNA)(1)	4.00	50	Electroplated zinc				

<sup>(1)</sup> Characteristics in accordance with ETA 04/0013.

Table 4.3d Performance values — capacity under vertical downward load

	Header nail specification							Capacit	y of Conne	ector (kN)			
Туре	Size	No in	No in	Connector				Head	der specific	cation			
	(mm)	top	tace	width (mm)	C16	C18	C20	C22	Cl24 Gl24c	C27	C30 Gl24h Gl28c	LVL	LVL flanged I-beam
ITSE													
ST	3.75 x 30	4	2	40-100	5.94	6.05	6.24	6.42	6.60	6.89	7.07	8.52	8.52
SR	3.75 x 75	4	2	40-100	8.11	8.23	8.43	8.62	8.81	9.13	9.32	10.93	10.93
SR	$3.75 \times 50$	4	2	40-100	11.86	12.05	12.31	12.57	12.82	13.26	13.50	15.57	15.57
ARS	$4.00 \times 40$	4	2	40-100	7.77	7.94	8.18	8.42	8.66	9.80	9.31	11.35	11.35
ARS	$4.00 \times 50$	4	2	40-100	9.16	9.38	9.67	9.95	10.24	11.89	11.02	12.72	12.72
ITSE(1	)												
ST	3.75 x 30	4	4	40-100	7.32	7.48	7.70	7.93	8.16	8.54	8.76	10.66	10.66
SR	3.75 x 75	4	4	40-100	10.32	10.49	10.74	10.98	11.22	11.64	11.87	13.99	13.99
SR	$3.70 \times 50$	4	4	40-100	15.52	15.79	16.12	16.45	16.78	17.35	17.66	20.41	20.41
ARS	$4.00 \times 40$	4	4	40-100	9.85	10.09	10.40	10.71	11.01	12.29	11.86	14.57	14.57
ARS	4.00 x 50	4	4	40-100	11.78	12.08	12.45	12.82	13.19	15.02	14.23	16.47	16.47

<sup>(1)</sup> With additional face nails in triangular holes.

Table 4.3e Performance values — capacity under vertical upward load

Joist nail specification			Co	Capacity of Connector (kN)				
Туре	Size	No in		Header specification				
	(mm)	joist	C16-30	LVL	LVL flanged I-beam			
ST ST SR SR	3.75 x 30 3.75 x 30 3.80 x 38 3.75 x 30	2 8 2 8	2.38 9.52 2.48 9.92	2.38 9.52 2.48 9.92	2.38 9.52 2.48 9.92			

- Notes;

   Web stiffeners are to be fitted in accordance with the I-Joist manufacturer's recommendations for enhanced
- when I-joists with solid timber flanges are used as headers, the capacity of the Connector is the same as the capacity when connected to a solid timber header of the same grade as the I-joist flanges
  connectors can only be used on I-joist headers in conjunction with Type ST 3.75 x 30 and SR 3.8 x 38
  ITSE Connectors can be used without joint nails, but uplift loads cannot be applied.

Web stiffeners are to be fitted in accordance with the I-Joist manufacturer's recommendations – for enhanced installation only

Annex 4.4 Connector type MIT

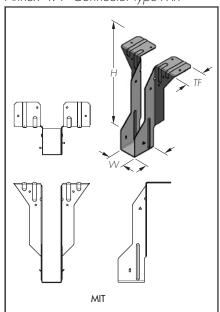


Table 4.4a	Conne	ctor dimer	nsions			
Connector type	he	nector ght mm)	wi	nector dth (mm)	Seat depth B	Top flange TF
	Min	Max	Min	Max	(mm)	(mm)
MIT	140	600	40	125	64	59

Table 4.4b	Material specifica	ntion	
Connector type	Thickness (mm)	Steel specification	Coating specification
MIT	1.5	SS Grade 33 to ASTM A653	G90

Table 4.4	Table 4.4c Fastener specification								
Connector	Nail type	Nail si	ze (mm)	Finish					
type		Diameter	Length						
MIT	Square twist(ST)	3.75	30	Hot-dip galvanized/Sheradized /Electroplated					
	Round wire(SR)	3.80	38	Hot-dip galvanized					
	Round wire(SR)	3.75	75	Hot-dip galvanized					
	Round wire(SR)	4.00	90	Hot-dip galvanized					
	Ring shank(CNA)(1)	3.70	50	Electroplated zinc					
	Ring shank(CNA)(1)	4.00	50	Electroplated zinc					

<sup>(1)</sup> Characteristics in accordance with ETA 04/0013.

## Table 4.4d Performance values — capacity under vertical downward load

	Header nail spe	cification	1				Char	acteristic c	apacity of	Connecto	r (kN)		
Туре	Size	No in	No in	Connector				Неас	der specific	cation			
	(mm)	top	tace	width (mm)	C16	C18	C20	C22	C24	C27	C30	LVL	LVL flanged I-beam
ST	3.75 x 30	4	2	40-125	7.70	7.81	8.04	8.27	8.50	8.83	9.05	10.70	10.70
SR	$3.80 \times 38$	4	2	40-125	9.06	9.22	9.50	9.77	10.04	10.45	10.64	11.98	11.98
SR	3.75 x 75	4	2	40-125	9.90	10.03	10.27	10.51	10.75	11.11	11.35	13.16	N/A
SR	4.00 x 90	4	2	40-125	10.67	10.82	11.08	11.34	11.60	12.01	12.27	14.34	N/A
ARS	$3.70 \times 50$	4	2	40-125	12.19	12.45	12.81	13.19	13.56	14.20	14.58	18.04	N/A
ARS	$4.00 \times 50$	4	2	40-125	13.11	13.39	13.78	14.17	14.57	15.25	15.65	19.35	N/A

#### Notes:

- Web stiffeners are to be fitted in accordance with the Hoist manufacturer's recommendations for enhanced installation only
- when I-joists with solid timber flanges are used as headers, the capacity of the Connector is the same as the capacity when connected to a solid timber header of the same grade as the I-joist flanges
- connectors can only be used on I-joist headers in conjunction with Type ST  $3.75 \times 30$  and SR  $3.8 \times 38$  nails
- the values in the tables are Connector capacities and do not take account of the joist (end grain member) capacity which shall be checked by the joist designer.

Table 4.4e Performance values – capacity under vertical upward load

	Joist nail specificatio	Capacity of Connector		
Туре	Size (mm)	No in joist	(kN)	
ST	3.75 x 30	2	2.38	
SR	3.80 x 38	2	2.48	

#### Notes:

- Web stiffeners are to be fitted in accordance with the I-Joist manufacturer's recommendations for enhanced
- when I-joists with solid timber flanges are used as headers. the capacity of the Connector is the same as the capacity when connected to a solid timber header of the same grade as the I-joist flanges

  connectors can only be used on I-joist headers in conjunction with Type ST 3.75 x 30 and SR 3.8 x 38.

Annex 4.5 Connector type LBV, B, BI and HB

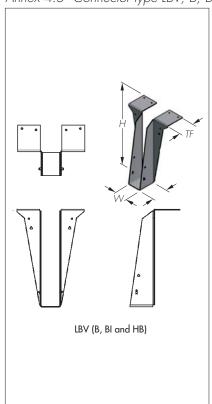


Table 4.5a Connector dimensions								
Connector Connector type height H (mm)				wi	nector dth mm)	Sea dept B		
	Min	Max	_	Min	Max	(mm	(mm)	
LBV	140	450		38	125	64	64	
В	130	450		40	190	64	64	
BI	130	450		40	190	64	64	
HB	90	450		40	225	89	89	

Table 4.51	b Material sp	pecification	
Connector type	Thickness (mm)	Steel specification	Coating specification
LBV	2.0	S250 or DX51D to EN 10346:2009 or SS Grade 33 to ASTM A653	Z275 or G90
В	2.5	S250 or DX51D to EN 10346:2009 or SS Grade 33 to ASTM A653	Z275 or G90
BI	2.5	S250 or DX51D to EN 10346:2009 or SS Grade 33 to ASTM A653	Z275 or G90
HB	3.5	S250 or DX51D to EN 10346:2009 or SS Grade 33 to ASTM A653	Z275 or G90

Table 4.5	Table 4.5c Fastener specification										
Connector	Nail type	Nail si	ze (mm)	Finish							
type		Diameter	Length								
LBV, B, BI, HB	Square twist(ST)	3.75	30	Hot-dip galvanized/Sheradized /Electroplated							
	Round wire(SR)	3.80	38	Hot-dip galvanized							
	Round wire(SR)	3.75	75	Hot-dip galvanized							
	Round wire(SR)	4.00	90	Hot-dip galvanized							
	Ring shank(CNA)(1)	3.70	50	Electroplated zinc							
	Ring shank(CNA)(1)	4.00	50	Electroplated zinc							

<sup>(1)</sup> Characteristics in accordance with ETA 04/0013.

Table 4.5d Performance values – capacity under vertical downward load

Connector/	Header nail	specifi	cation				Chai	acteristic c	apacity of	Connector	(kN)		
header type	Size	No	No	Connector				Head	der specific	cation			
1700		in top	in face	width	C16	C18	C20	C22	C24	C27	C30	LVL	LVL flanged
	(mm)			(mm)									1-beam
LBV													
ST	$3.75 \times 30$	6	4	38-125	9.15	9.34	9.63	9.92	10.20	10.68	10.96	13.30	13.30
SR	$3.80 \times 38$	6	4	38-125	11.45	11.71	12.08	12.44	12.80	13.42	13.78	16.86	16.86
ARS	3.70 × 50	6	4	38-125	13.98	14.33	14.77	15.10	15.41	15.92	16.22	18.74	18.74
ARS	4.00 x 50	6	4	38-125	14.58	14.95	15.41	15.88	16.34	17.16	17.62	20.64	20.64
SR SR	3.75 x 75 4.00 x 90	6	4 4	38-125 38-125	14.90 16.42	15.15 16.70	15.49 17.08	15.83 17.47	16.1 <i>7</i> 17.85	16.75 18.51	17.09 18.89	20.00 22.26	20.00 22.26
	4.00 x 90	O	4	30-123	10.42	10.70	17.00	17.47	17.00	10.51	10.09	22.20	22.20
B/BI	275 20	,	0	40.100	1005	10.00	10.70	1011	10.50	1 / 1 /	1 4 5 4	17 70	17 70
ST SR	3.75 x 30 3.80 x 38	6	8	40-190 40-190	12.05	12.32	12.72 16.24	13.11 16.74	13.50 17.23	14.16 18.10	14.54	17.78 22.90	17.78 22.90
ARS	3.80 x 38 3.70 x 50	6 6	8 8	40-190	15.36 19.02	15.74 19.51	20.13	20.75	21.17	21.89	18.60 22.31	25.84	22.90 25.84
ARS	4.00 x 50	6	8	40-190	19.02	20.40	21.05	21.69	22.33	23.49	24.13	28.50	28.50
SR	3.75 x 75	6	8	40-190	20.63	20.85	21.33	21.80	22.27	23.09	23.56	27.66	27.66
SR	4.0 × 90	6	8	40-190	22.68	23.09	23.62	24.16	24.69	25.63	26.16	30.92	30.92
НВ													
ST	3.75 × 30	6	16	40-225	16.82	17.23	17.82	18.40	18.97	19.95	20.52	25.38	25.38
SR	3.80 x 38	6	16	40-225	21.99	22.57	23.32	24.07	24.81	26.12	26.86	33.39	33.39
ARS	3.70 x 50	6	16	40-225	27.76	28.52	29.46	30.39	31.32	32.66	33.29	38.73	38.73
ARS	$4.00 \times 50$	6	16	40-225	29.08	29.89	30.87	31.84	32.82	34.59	35.56	42.64	42.64
SR	$3.75 \times 75$	6	16	40-225	30.57	31.12	31.84	32.56	33.28	34.54	35.25	41.60	41.60
SR	4.00 x 90	6	16	40–225	34.00	34.64	35.46	36.27	37.08	38.54	39.35	46.73	46.73

- web stiffeners are to be fitted in accordance with the I-Joist manufacturer's recommendations
  when I-joists with solid timber flanges are used as headers, the capacity of the Connector is the same as the capacity when connected to a solid timber header of the same grade as the I-joist flanges
  connectors can only be used on I-joist headers in conjunction with Type ST 3.75 x 30 and SR 3.8 x 38 nails
  the values in the tables are Connector capacities and do not take account of the joist (end grain member) capacity which shall be checked by the joist designer.

Table 4.5e Performance values – capacity under vertical upward load

Hea	der nail specific	cation					Charc	acteristic c	apacity of	Connecto	or (kN)		
Туре	Size	No	Connector	Connector				Head	der specifi	cation			
	(mm)	in joist	width (mm)	type	C16	C18	C20	C22	C24	C27	C30	LVL	LVL flanged I-beam
ST	3.75 x 30	2	40-125	LBV	1.34	1.38	1.43	1.47	1.51	1.60	1.64	2.08	2.08
SR	3.80 x 38	2	40-125	LBV	1.86	1.92	1.98	2.04	2.10	2.18	2.21	2.48	2.48
ST	3.75 x 30	6	150-181	B/BI	3.12	3.22	3.32	3.42	3.52	3.73	3.83	4.83	4.83
SR	3.80 x 38	6	150-181	B/BI	4.36	4.50	4.64	4.78	4.92	5.16	5.22	5.87	5.87
ST	3.75 x 30	10	40-225	HB	4.98	5.14	5.30	5.46	5.62	5.94	6.10	7.70	7.70
SR	3.80 x 38	10	40-225	HB	7.00	7.23	7.45	7.68	7.91	8.36	8.58	9.71	9.71

#### Notes:

- ullet web stiffeners are to be fitted in accordance with the I-Joist manufacturer's recommendations
- when I-joists with solid timber flanges are used as headers. the capacity of the Connector is the same as the capacity when connected to a solid timber header of the same grade as the I-joist flanges

  connectors can only be used on I-joist headers in conjunction with Type ST 3.75 x 30 and SR 3.8 x 38.

Annex 4.6 Connector type IUS

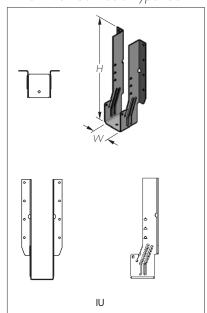


Table 4.6a	Connector dimensions						
Connector type	Model No		tor height mm)		Connector width W (mm)		
		Min	Max	Min	Max		
IU	IU (H)/(W)	90	550	40	91		

Table 4.6b Material specification								
Connector type	Thickness (mm)	Steel specification	Coating specification					
IU	1.2	S250 or DX51D to EN 10346 : 2009 or 1,4401 or 1,4404 to EN 10088-2	Z275					

Connector	Nail type	Nail size	e (mm)	Finish
type		Diameter	Length	•
IU	Square twist (ST)	3.75	30	Hot-dip galvanized/Sheradized
	Square twist (ST)	3.75	30	Electroplated zinc
	Round wire (SR)	3.80	38	Hot-dip galvanized
	Round wire (SR)	3.70	50	Hot-dip galvanized
	Round wire (SR)	3.75	75	Hot-dip galvanized
	Ring shank (ARS)(1)	3.70	40	Electroplated zinc
	Ring shank (CNA)(1)	3.70	50	Electroplated zinc
	Ring shank (CNA)(1)	4.00	35	Electroplated zinc
	Ring shank (CNA)(1)	4.00	40	Electroplated zinc
	Ring shank (CNA)(1)	4.00	50	Electroplated zinc
	Ring shank (CNA)(1)	4.20	35	Electroplated zinc
	Ring shank (CNA)(1)	4.20	50	Electroplated zinc
	Connector nail (CNA)(1)	4.00	40	Stain <sup>l</sup> less steel
	Connector nail (CNA)(1)	4.00	50	Stainless steel
	Connector nail (CNA)(1)	4.00	60	Stainless steel

<sup>(1)</sup> Characteristics in accordance with ETA 04/0013.

Table 4.6d Hanger characteristic to determine capacities under vertically downward load (F1)

C	Connector size		Model No	Lever arm	Ecc	No of	No of joist nails	Side	Steel thickness	Steel
Width W (mm)	Seat B (mm)	Height <i>H</i> (mm)		a (mm)	e (mm)	header nails <i>n</i> <sub>h</sub>	poisi rialis n <sub>i</sub>	flange S (mm)	t (mm)	strength $f_{\scriptscriptstyle  m U}$
40 to 91	51	142	IU142/(W)	105	31.5	6	2	32	1.2	270
40 to 91	51	192	IU192/(W)	125	31.5	10	2	32	1.2	270
40 to 91	51	217	IU217/(W)	138.3	31.5	12	2	32	1.2	270
40 to 91	51	280	IU280/(W)	150.7	31.5	14	2	32	1.2	270
40 to 91	51	330	IU330/(W)	165	31.5	16	2	32	1.2	270
40 to 91	51	380	IU380/(VV)	181.7	31.5	18	2	32	1.2	270

- $\bullet \ \ \text{Web stiffeners are to be fitted in accordance with the I-Joist manufacturer's recommendations} for enhanced installation only$
- For nail capacities refer to Annex 3 Table 3.1.

Annex 4.7 Connector type IUT

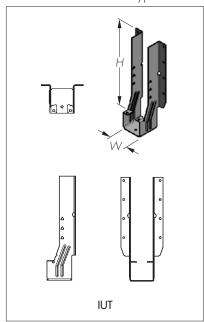


Table 4.7a Connector dimensions									
Connector type	Model No		tor height mm)	Connector width W (mm)					
		Min	Max	Min	Max				
IUT	IUT (W)/(H)	90	550	40	91				

Table 4.7b Material specification								
Connector type	Thickness (mm)	Steel specification	Coating specification					
IUT	1.2	S250 or DX51D to EN 10346 : 2009 SS Grade 33 to ASTM A653 or 1.4401 or 1.4404 to EN 10088-2	Z275 or G90					

Connector	Nail type	Nail siz	e (mm)	Finish
type		Diameter	Length	
IUT	Square twist (ST)	3.75	30	Hot-dip galvanized/Sheradized
	Square twist (ST)	3.75	30	Electroplated zinc
	Round wire (SR)	3.80	38	Hot-dip galvanized
	Round wire (SR)	3.70	50	Hot-dip galvanized
	Round wire(SR)	3.75	75	Hot-dip galvanized
	Ring shank (ARS)(1)	3.70	40	Electroplated zinc
	Ring shank (CNA)(1)	3.70	50	Electroplated zinc
	Ring shank (CNA)(1)	4.00	35	Electroplated zinc
	Ring shank (CNA)(1)	4.00	40	Electroplated zinc
	Ring shank (CNA)(1)	4.00	50	Electroplated zinc
	Ring shank (CNA)(1)	4.20	35	Electroplated zinc
	Ring shank (CNA)(1)	4.20	50	Electroplated zinc
	Connector nail (CNAS)(1)	4.00	40	Stain <sup>'</sup> less steel
	Connector nail (CNAS)(1)	4.00	50	Stainless steel
	Connector nail (CNAS)(1)	4.00	60	Stainless steel

<sup>(1)</sup> Characteristics in accordance with ETA 04/0013.

Table 4.7d Hanger characteristic to determine capacities under vertically downward load (F1)

С	onnector si	ze	Model No	Lever arm	Ecc	No of header	No of joist nails	Side	Steel thickness	Steel
Width W (mm)	Seat B (mm)	Height <i>H</i> (mm)		a (mm)	e (mm)	nails n <sub>h</sub>	n <sub>i</sub>	flange S (mm)	t (mm)	strength $f_{_{\rm U}}$
40 to 91	51	192	IUT192/(W)	125	31.5	10	2	32	1.2	270
40 to 91	51	217	IUT217/(W)	138.3	31.5	12	2	32	1.2	270
40	51	235	IUT29	138	31.5	8	2	32	1.2	262
46	51	235	IUT9	138	31.5	8	2	32	1.2	262
52	51	235	IUT2.06/9	138	31.5	8	2	32	1.2	262
60	51	235	IUT3510	138	31.5	8	2	32	1.2	262
90	51	235	IUT410	138	31.5	8	2	32	1.2	262
40 to 91	51	280	IUT280/(W)	150.7	31.5	14	2	32	1.2	270
40	51	285	IUT211	160.2	31.5	10	2	32	1.2	262
46	51	285	IUT11	160.2	31.5	10	2	32	1.2	262
52	51	285	IUT2.06/11	160.2	31.5	10	2	32	1.2	262
60	51	285	IUT3512	160.2	31.5	10	2	32	1.2	262
90	51	285	IUT412	160.2	31.5	10	2	32	1.2	262
40 to 91	51	330	IUT330/(W)	165	31.5	16	2	32	1.2	270
40	51	350	IUT214	204.7	31.5	14	2	32	1.2	262
46	51	350	IUT14	204.7	31.5	14	2	32	1.2	262
52	51	350	IUT2.06/14	204.7	31.5	14	2	32	1.2	262
60	51	350	IUT3514	204.7	31.5	14	2	32	1.2	262
90	51	350	IUT414	204.7	31.5	14	2	32	1.2	262
40 to 91	51	380	IUT380/(W)	181.7	31.5	18	2	32	1.2	270

- Web stiffeners are to be fitted in accordance with the I-Joist manufacturer's recommendations for enhanced installation only
- For nail capacities refer to Annex 3 Table 3.1.

Annex 4.8 Connector type IUS

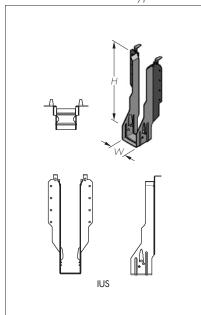


Table 4.8a Connector dimensions									
Connector type	Model No		or height mm)		Connector width W (mm)				
		Min	Max	Min	Max				
IUS	IUS (W)/(H)	241	406	40	92				

Table 4.81	b Material spec	cification	
Connector type	Thickness mm)	Steel specification	Coating specification
IUS	1.2	SS Grade 33 to ASTM A653	G90

Table 4.	8c Fastener specificat	ion		
Connector	Nail type	Nail size	e (mm)	Finish
type		Diameter	Length	•
IUS	Square twist (ST)	3.75	30	Hot-dip galvanized/Sheradized
	Square twist (ST)	3.75	30	Electroplated zinc
	Round wire (SR)	3.80	38	Hot-dip galvanized
	Round wire (SR)	3.70	50	Hot-dip galvanized
	Round wire (SR)	3.75	75	Hot-dip galvanized
	Ring shank (ARS)(1)	3.70	40	Electroplated zinc
	Ring shank (CNA)(1)	3.70	50	Electroplated zinc
	Ring shank (CNA)(1)	4.00	35	Electroplated zinc
	Ring shank (CNA)(1)	4.00	40	Electroplated zinc
	Ring shank (CNA)(1)	4.00	50	Electroplated zinc
	Ring shank (CNA)(1)	4.20	35	Electroplated zinc
	Ring shank (CNA)(1)	4.20	50	Electroplated zinc
	Connector nail (CNA)(1)	4.00	40	Stain <sup>l</sup> less steel
	Connector nail (CNA)(1)	4.00	50	Stainless steel
	Connector nail (CNA)(1)	4.00	60	Stainless steel

<sup>(1)</sup> Characteristics in accordance with ETA 04/0013.

Table 4.8d Hanger characteristic to determine capacities under vertically downward load (F1)

Connector size		Model No	Lever arm	Ecc	No of	No of	Side	Steel	Steel	
Width W	Seat B	Height H		а	е	header nails	joist nails	flange S	thickness t	strength
(mm)	(mm)	(mm)		(mm)	(mm)	$n_{h}$	n <sub>i</sub>	(mm)	(mm)	f <sub>u</sub>
40	51	241	IUS1.56/9.5	164.5	31.5	8	0	30	1.2	262
45	51	241	IUS1.81/9.5	164.5	31.5	8	0	30	1.2	262
62	51	241	IUS2.37/9.5	164.5	31.5	8	0	30	1.2	262
40	51	302	IUS1.56/11.88	202.8	31.5	10	0	30	1.2	262
45	51	302	IUS1.81/11.88	202.8	31.5	10	0	30	1.2	262
62	51	302	IUS2.37/11.88	202.8	31.5	10	0	30	1.2	262
92	51	302	IUS3.56/11.88	194.7	31.5	12	0	30	1.2	262

 $<sup>\</sup>bullet~$  For nail capacities refer to Annex 3 Table 3.1.

Annex 4.9 Connector type IUSE

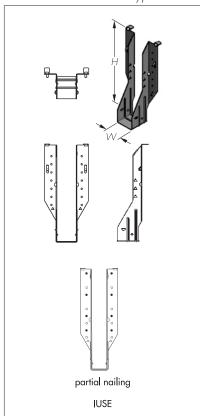


Table 4.9a	Connector dimensi	ons			
Connector type	Model No		or height mm)		tor width mm)
		Min	Max	Min	Max
IUSE	IUSE (H)/(W)	145	550	40	100

Table 4.91	b Material sp	ecification	
Connector type	Thickness (mm)	Steel specification	Coating specification
IUSE	1.2	S250 or DX51D to EN 10346 : 2009 or 1.4401 or 1.4404 to EN 10088-2	Z275

Table 4.	9c Fastener specificat	ion		
Connector	Nail type	Nail size	e (mm)	Finish
type		Diameter	Length	
IUSE	Square twist (ST)	3.75	30	Hot-dip galvanized/Sheradized /Electroplated
	Round wire (SR)	3.75	75	Hot-dip galvanized
	Ring shank (CNA) <sup>(1)</sup>	4.00	40	Electroplated zinc
	Ring shank (CNA)(1)	4.00	50	Electroplated zinc
	Connector nail (CNA) <sup>(1)</sup>	3.70	50	Electroplated zinc
	Connector nail (CNAS)[1]	4.00	40	Stainless steel
	Connector nail (CNAS)[1]	4.00	50	Stainless steel
	Connector nail (CNA) <sup>(1)</sup>	4.00	30	Electroplated zinc

<sup>(1)</sup> Characteristics in accordance with ETA 04/0013.

Table 4.9d Hanger characteristic to determine capacities under vertically downward load (F1)

C	onnector si	ize	Model	Lever	Ecc	No of	No of	Side	Steel	Steel	Width
Width W (mm)	Seat B (mm)	Height H (mm)	No	arm a (mm)	e (mm)	header nails <i>n</i> <sub>h</sub>	joist nails <i>n</i> i	flange S (mm)	thickness t (mm)	strength $f_{_{\!\scriptscriptstyle U}}$	factor (k <sub>w</sub> )
40 to 91	51 51 51 51 51 51 51 51 51 51 51 51 51 5	144 179 194 199 219 224 234 237 239 244 249 254 269 284 289 294 299 319 324 329 349 355 359 379 389 399	IUSE144/(W) IUSE179/(W) IUSE199/(W) IUSE199/(W) IUSE219/(W) IUSE234/(W) IUSE237/(W) IUSE237/(W) IUSE239/(W) IUSE244/(W) IUSE244/(W) IUSE244/(W) IUSE254/(W) IUSE254/(W) IUSE284/(W) IUSE284/(W) IUSE284/(W) IUSE294/(W) IUSE299/(W) IUSE319/(W) IUSE319/(W) IUSE319/(W) IUSE319/(W) IUSE319/(W) IUSE355/(W) IUSE359/(W) IUSE359/(W) IUSE379/(W) IUSE379/(W) IUSE379/(W) IUSE379/(W) IUSE379/(W) IUSE379/(W) IUSE379/(W) IUSE379/(W) IUSE379/(W)	110 120 130 130 143 143 143 143 143 156 156 156 156 170 170 170 170 170 186 186 186 186 186 186	31.5 31.5 31.5 31.5 31.5 31.5 31.5 31.5	6 8 10 10 12 12 12 12 14 14 14 14 16 16 16 16 18 18 18 18 18	2 or 8 2	49 49 49 49 49 49 49 49 49 49 49 49 49 4	1.2 1.2 1.2 1.2 1.2 1.2 1.2 1.2 1.2 1.2	262 262 262 262 262 262 262 262 262 262	1.0 1.0 1.0 1.0 1.0 1.0 1.0 1.0 1.0 1.0
92 to 100	51 51 51 51 51 51 51 51 51 51 51 51 51 5	405 144 179 194 199 219 224 234 237 239 244 249 254 269 284 289 294 299 319 324 329 349 355 359 379 389 399 405	IUSE405/(W) IUSE144/(W) IUSE179/(W) IUSE199/(W) IUSE199/(W) IUSE219/(W) IUSE237/(W) IUSE237/(W) IUSE237/(W) IUSE249/(W) IUSE249/(W) IUSE249/(W) IUSE284/(W) IUSE284/(W) IUSE289/(W) IUSE294/(W) IUSE294/(W) IUSE319/(W) IUSE319/(W) IUSE319/(W) IUSE355/(W) IUSE349/(W) IUSE379/(W) IUSE379/(W) IUSE379/(W) IUSE379/(W) IUSE379/(W) IUSE379/(W) IUSE379/(W)	186 110 120 130 130 143 143 143 143 156 156 156 170 170 170 186 186 186 186 186 186 186 186 186	31.5 31.5 31.5 31.5 31.5 31.5 31.5 31.5	6 8 10 10 12 12 12 12 14 14 14 14 16 16 16 16 18 18 18 18 18	2 or 8 2	49 49 49 49 49 49 49 49 49 49 49 49 49 4	1.2 1.2 1.2 1.2 1.2 1.2 1.2 1.2 1.2 1.2	262 262 262 262 262 262 262 262 262 262	1.0 0.7 0.7 0.7 0.7 0.7 0.7 0.7 0

- Web stiffeners are to be fitted in accordance with the I-Joist manufacturer's recommendations for enhanced installation only
- For nail capacities refer to Annex 3 Table 3.1.

Annex 4.10 Connector type MIU

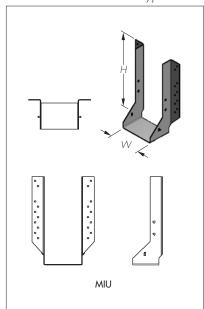


Table 4.10a	a Connector dimer	nsions			
Connector type	Model No		or height mm)		tor width mm)
		Min	Max	Min	Max
MIU	MIU (H)/(W)	140	550	40	200

Table 4.1	Ob Material s	specification	
Connector type	Thickness (mm)	Steel specification	Coating specification
MIU	1.5	S250 or DX51D to EN 10346 : 2009 SS Grade 33 to ASTM A653 1.4401 or 1.4404 to EN 10088-2	Z275 or G90

Connector	Nail type	Nail siz	e (mm)	Finish	
type		Diameter	Length		
MIU	Square twist (ST)	3.75	30	Hot-dip galvanized/Sheradized	
	Square twist (ST)	3.75	30	Electroplated zinc	
	Round wire (SR)	3.80	38	Hot-dip galvanized	
	Round wire (SR)	3.70	50	Hot-dip galvanized	
	Round wire (SR)	3.75	75	Hot-dip galvanized	
	Ring shank (ARS)(1)	3.70	40	Electroplated zinc	
	Ring shank (CNA)(1)	3.70	50	Electroplated zinc	
	Ring shank (CNA)(1)	4.00	35	Electroplated zinc	
	Ring shank (CNA)(1)	4.00	40	Electroplated zinc	
	Ring shank (CNA)(1)	4.00	50	Electroplated zinc	
	Ring shank (CNA)(1)	4.20	35	Electroplated zinc	
	Ring shank (CNA)(1)	4.20	50	Electroplated zinc	
	Connector nail (CNAS)(1)	4.00	40	Stainless steel	
	Connector nail (CNAS)(1)	4.00	50	Stainless steel	
	Connector nail (CNAS)(1)	4.00	60	Stainless steel	

<sup>(1)</sup> Characteristics in accordance with ETA 04/0013.

Table 4.10d Hanger characteristic to determine capacities under vertically downward load (F1)
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Cor	nector siz	re	Model	Lever	Ecc	No of	No of	Side	Steel	Steel	Width factor
Width W (mm)	Seat B (mm)	Height H (mm)	No	a (mm)	arm e (mm)	header nails <i>n</i> <sub>h</sub>	joist nails n <sub>i</sub>	flange S (mm)	thickness t (mm)	strength $f_{_{\!\scriptscriptstyle \cup}}$	( <i>k</i> <sub>w</sub> )
40 to 130 40 to 130 40 to 130 40 to 130 40 to 130 40 to 130 40 to 130	64 64 64 64 64 64	142 192 217 280 330 380 430	MIU142/(W) MIU192/(W) MIU217/(W) MIU280/(W) MIU330/(W) MIU380/(W) MIU430/(W)	82.0 112.0 126.8 145.0 156.3 174.0 184.6	38 38 38 38 38 38	8 16 22 22 24 28 28	2 2 2 2 2 2 2 2	48 48 48 48 48 48	1.5 1.5 1.5 1.5 1.5 1.5	270 270 270 270 270 270 270	1.0 1.0 1.0 1.0 1.0 1.0
131 to 200 131 to 200 131 to 200 131 to 200 131 to 200 131 to 200 131 to 200	64 64 64 64 64 64	142 192 217 280 330 380 430	MIU142/(W) MIU192/(W) MIU217/(W) MIU280/(W) MIU330/(W) MIU380/(W) MIU430/(W)	82.0 112.0 126.8 145.0 156.3 174.0 184.6	38 38 38 38 38 38	8 16 22 22 24 28 28	2 2 2 2 2 2 2 2	48 48 48 48 48 48	1.5 1.5 1.5 1.5 1.5 1.5	270 270 270 270 270 270 270	0.72 0.72 0.72 0.72 0.72 0.72 0.72

#### Note:

- Web stiffeners are to be fitted in accordance with the I-Joist manufacturer's recommendations for enhanced installation only
- For nail capacities refer to Annex 3 Table 3.1.

Annex 4.11 Connector type HU

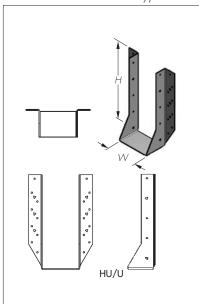


Table 4.11c	Connector dimensions				
Connector type	Model No		tor height mm)	Connect W (	tor width mm)
		Min	Max	Min	Max
HU	HU (W)(H)	75	406	40	200

Table 4.	Table 4.11b Material specification						
Connector type	Thickness (mm)	Steel specification	Coating specification				
HU	2.0	S250 or DX51D to EN 10346 : 2009 SS Grade 33 to ASTM A653 1.4401 or 1.4404 to EN 10088-2	Z275 or G90				

Connector	Nail type	Nail siz	e (mm)	Finish
type		Diameter	Length	
HU	Square twist (ST)	3.75	30	Hot-dip galvanized/Sheradized
	Square twist (ST)	3.75	30	Electroplated zinc
	Round wire (SR)	3.80	38	Hot-dip galvanized
	Round wire (SR)	3.70	50	Hot-dip galvanized
	Round wire (SR)	3.75	75	Hot-dip galvanized
	Ring shank (ARS)(1)	3.70	40	Electroplated zinc
	Ring shank (CNA)(1)	3.70	50	Electroplated zinc
	Ring shank (CNA)(1)	4.00	35	Electroplated zinc
	Ring shank (CNA)(1)	4.00	40	Electroplated zinc
	Ring shank (CNA)(1)	4.00	50	Electroplated zinc
	Ring shank (CNA)(1)	4.20	35	Electroplated zinc
	Ring shank (CNA)(1)	4.20	50	Electroplated zinc
	Connector nail (CNAS)(1)	4.00	40	Stainless steel
	Connector nail (CNAS)(1)	4.00	50	Stainless steel
	Connector nail (CNAS)(1)	4.00	60	Stainless steel

<sup>(1)</sup> Characteristics in accordance with ETA 04/0013.

Table 4.11d Hanger characteristic to determine capacities under vertically downward load (F1)

C	onnector siz	e	Model No	Lever arm	Ecc e	No of header	No of joist nails	Side flange	Steel thickness	Steel
Width W (mm)	Seat B (mm)	Height <i>H</i> (mm)		a (mm)	e (mm)	neader nails n <sub>h</sub>	poisi naiis n <sub>i</sub>	S (mm)	t (mm)	strength $f_{_{\rm U}}$
40	57	78	HU26	43	28	4	2	49	2.0	262
79	63	78	HU24-2	43	32	4	2	49	2.0	262
79	63	137	HU26-2	72	32	8	4	49	2.0	262
79	63	1 <i>37</i>	HU26-2	72	32	12	6	49	2.0	262
180	63	150	HU480/180	78	32	10	4	49	2.0	270
180	63	150	HU480/180	78	32	14	6	49	2.0	270
90	63	1 <i>7</i> 3	HU48	90	32	10	4	49	2.0	262
90	63	1 <i>7</i> 3	HU48	90	32	14	6	49	2.0	262
180	63	175	HU530/180	93	32	14	6	49	2.0	270
79	63	178	HU28-2	93	32	10	4	49	2.0	262
79	63	178	HU28-2	93	32	14	6	49	2.0	262
38	57	198	HU210	95	28	8	4	49	2.0	262
46	63	170	HU7	100	32	12	4	49	2.0	262
46	63	170	HU7	100	32	16	8	49	2.0	262
135	63	196	HU5.31/9	115	32	14	6	49	2.0	262
135	63	196	HU5.31/9	115	32	18	8	49	2.0	262
90	63	219	HU410	115	32	14	6	49	2.0	262
90	63	219	HU410	115	32	18	10	49	2.0	262
79	63	224	HU210-2	115	32	14	6	49	2.0	262
79	63	224	HU210-2	115	32	18	10	49	2.0	262
181	63	231	HU410-2	120	32	14	6	49	2.0	262
181	63	231	HU410-2	120	32	18	8	49	2.0	262
70 70	63	229	HU2.75/10	129	32	14	6	49	2.0	262
70	63	229	HU2.75/10 HU9	134 135	32 32	18 18	10	49 49	2.0	262
46 46	63 63	235 235	HU9	135	32 32	24	6 10	49 49	2.0 2.0	262 262
135	63	233 240	HU5.31/11	135	32 32	16	6	49 49	2.0	262
135	63	240	HU5.31/11	135	32	22	8	49	2.0	262
90	63	262	HU412	135	32	16	6	49	2.0	262
90	63	262	HU412	135	32	22	10	49	2.0	262
79 79	63	268	HU212-2	138	32	16	6	49	2.0	262
79	63	268	HU212-2	138	32	22	10	49	2.0	262
181	63	282	HU412-2	145	32	16	6	49	2.0	262
181	63	282	HU412-2	145	32	22	8	49	2.0	262
70	63	273	HU2.75/12	151	32	16	6	49	2.0	262
, o 70	63	273	HU2.75/12	151	32	22	10	49	2.0	262
46	63	279	HU11	155	32	22	6	49	2.0	262
46	63	279	HU11	155	32	30	10	49	2.0	262
135	63	297	HU5.31/14	163	32	18	8	49	2.0	262
135	63	297	HU5.31/14	163	32	24	12	49	2.0	262
135	63	324	HU5.31/16	1 <i>77</i>	32	20	8	49	2.0	262
135	63	324	HU5.31/16	1 <i>77</i>	32	26	12	49	2.0	262
70	63	330	HU2.75/14	169	32	18	8	49	2.0	262
70	63	330	HU2.75/14	169	32	24	14	49	2.0	262
90	63	346	HU416	177	32	20	8	49	2.0	262
90	63	346	HU416	177	32	26	12	49	2.0	262
181	63	352	HU414-2	180	32	20	8	49	2.0	262
181	63	352	HU414-2	180	32	26	12	49	2.0	262
70	63	357	HU2.75/16	182	32	20	8	49	2.0	262
70	63	3 <i>57</i>	HU2.75/16	182	32	26	14	49	2.0	262
46	63	346	HU14	189	32	28	8	49	2.0	262
46	63	346	HU14	189	32	36	14	49	2.0	262

 $<sup>\</sup>bullet$  web stiffeners are to be fitted in accordance with the I-Joist manufacturer's recommendations

<sup>•</sup> For nail capacities refer to Annex 3 Table 3.1.

Annex 4.12 Connector type U

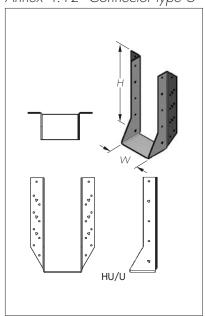


Table 4.12d	Connector dimensions				
Connector type	Model No		tor height mm)	Connect W (	tor width mm)
		Min	Max	Min	Max
U	U (W)(H)	75	406	40	200

Table 4.	12b Materia	specification	
Connector type	Thickness (mm)	Steel specification	Coating specification
U	1.5	SS Grade 33 to ASTM A653	G90

Table 4.1	2c Fastener specification	on		
Connector	Nail type	Nail siz	e (mm)	Finish
type		Diameter	Length	
U	Square twist (ST)	3.75	30	Hot-dip galvanized/Sheradized
	Square twist (ST)	3.75	30	Electroplated zinc
	Round wire (SR)	3.80	38	Hot-dip galvanized
	Round wire (SR)	3.70	50	Hot-dip galvanized
	Round wire (SR)	3.75	75	Hot-dip galvanized
	Ring shank (ARS)(1)	3.70	40	Electroplated zinc
	Ring shank (CNA)(1)	3.70	50	Electroplated zinc
	Ring shank (CNA)(1)	4.00	35	Electroplated zinc
	Ring shank (CNA)(1)	4.00	40	Electroplated zinc
	Ring shank (CNA) <sup>(1)</sup>	4.00	50	Electroplated zinc
	Ring shank (CNA)(1)	4.20	35	Electroplated zinc
	Ring shank (CNA)(1)	4.20	50	Electroplated zinc
	Connector nail (CNAS)(1)	4.00	40	Stainless steel
	Connector nail (CNAS)(1)	4.00	50	Stainless steel
	Connector nail (CNAS)(1)	4.00	60	Stainless steel

<sup>(1)</sup> Characteristics in accordance with ETA 04/0013.

Table 4.12d Hanger characteristic to determine capacities under vertically downward load (F1)

С	Connector size		Model No	Lever arm	Ecc	No of	No of	Side	Steel	Steel
Width W	Seat B	Height H		а	е	header nails	joist nails	flange S	thickness t	strength
(mm)	(mm)	(mm)		(mm)	(mm)	$n_{h}$	n <sub>i</sub>	(mm)	(mm)	fu
59	51	228	U3510/14	116	25.4	14	6	32	1.5	262
79	51	216	U210-2	116	25.4	14	6	32	1.5	262
90	51	213	U410	116	25.4	14	6	32	1.5	262
62	51	268	U3516/20	128	25.4	16	6	32	1.5	262
90	51	254	U414	128	25.4	16	6	32	1.5	262
120	51	286	U3512-2	128	25.4	16	6	32	1.5	262

#### Note:

- Web stiffeners are to be fitted in accordance with the I-Joist manufacturer's recommendations for enhanced installation only
- For nail capacities refer to Annex 3 Table 3.1.

Annex 4.13 Connector type LUS. HUS

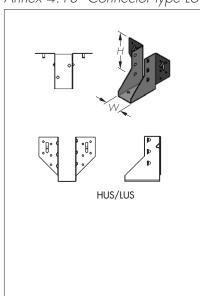


Table 4.13a	Connector dimensions	S			
Connector type	Model No		tor height mm)		tor width (mm)
		Min	Max	Min	Max
LUS HUS	LUS (W)(H) HUS (W)(H)	90 90	96 100	38 38	50 50

Table 4.13b Material specification							
Connector type	Thickness (mm)	Steel specification	Coating specification				
LUS	1.0	S250 or DX51D to EN 10346 : 2009 or 1.4401 or 1.4404 to EN 10088-2	Z275				
HUS	1.2	S250 or DX51D to EN 10346 : 2009 or 1.4401 or 1.4404 to EN 10088-2	Z275				

Connector	Nail type	Nail siz	e (mm)	Finish
type		Diameter	Length	
LUS. HUS	Square twist (ST)	3.75	30	Hot-dip galvanized/Sheradized
	Square twist (ST)	3.75	30	Electroplated zinc
	Round wire (SR)	3.80	38	Hot-dip galvanized
	Round wire (SR)	3.70	50	Hot-dip galvanized
	Round wire (SR)	3.75	75	Hot-dip galvanized
	Ring shank (ARS) <sup>(1)</sup>	3.70	40	Electroplated zinc
	Ring shank (CNA) <sup>(1)</sup>	3.70	50	Electroplated zinc
	Ring shank (CNA) <sup>(1)</sup>	4.00	35	Electroplated zinc
	Ring shank (CNA)(1)	4.00	40	Electroplated zinc
	Ring shank (CNA) <sup>(1)</sup>	4.00	50	Electroplated zinc
	Ring shank (CNA)(1)	4.20	35	Electroplated zinc
	Ring shank (CNA)(1)	4.20	50	Electroplated zinc
	Connector nail (CNAS)(1)	4.00	40	Stainless steel
	Connector nail (CNAS)(1)	4.00	50	Stainless steel
	Connector nail (CNAS)(1)	4.00	60	Stainless steel

<sup>(1)</sup> Characteristics in accordance with ETA 04/0013.

Table 4.13d Hanger characteristic to determine capacities under vertically downward load (F1)

Connector size		Model No	Lever arm	Ecc	No of	No of	Side	Steel	Steel	
Width W	Seat B	Height H		а	е	header nails	joist nails	flange S	thickness t	strength
(mm)	(mm)	(mm)		(mm)	(mm)	$n_{h}$	n <sub>i</sub>	(mm)	(mm)	$f_{_{\cup}}$
38	30	241	LUS230/38	66	15	10	6	33	1.0	270
44	30	302	LUS230/44	63	15	10	6	33	1.0	270
50	30	302	LUS230/50	60	15	10	6	33	1.0	270
38	30	241	HUS230/38	66	15	10	6	33	1.2	270
44	30	302	HUS230/44	63	15	10	6	33	1.2	270
50	30	302	HUS230/50	60	15	10	6	33	1.2	270

<sup>•</sup> For nail capacities refer to Annex 3 Table 3.1.

Annex 4.14 Connector type ITB

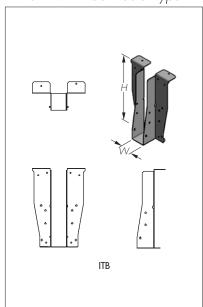


Table 4.14a	Connector dimension	S		
Connector type	Connec H (	tor height mm)		tor width (mm)
	Min	Max	Min	Max
ITB	195	302	40	100

Table 4.1	Table 4.14b Material specification						
Connector Thickness Steel specification Coating type (mm) Steel specification							
ITB	1.2	S250 or DX51D to EN 10346 : 2009	Z275				

Table 4.14	c Fastener specificat	ion		
Connector	Nail type	Nail siz	e (mm)	Finish
type		Diameter	Length	
ITB	Square twist (ST) Square twist (ST)	3.75 3.75		Hot-dip galvanized/Sheradized Electroplated zinc

Table 4.14d Fo	astener sc	hedule						
Connector type				Fas	teners			
		Н	eader			Jo	oist	
	Туре	Quantity	Diameter (mm)	Length (mm)	Туре	Quantity	Diameter (mm)	Length (mm)
			standard ir	nstallation				
ITB(H)/(VV)	ST	12	3.75	30	ST	2	3.75	30
			enhanced i	nstallation				
ITB(H)/(VV)	ST	18	3.75	30	ST	6	3.75	30

Table 4.14	4e Performan	ce values — capacity u	nder vertic	al loads				
Item code Installation type	Туре	Supporting timber Fasteners <sup>(1)</sup>		Supported timber Fasteners <sup>(1)</sup>		Characteristic load capacity (kN)		
			Qty	Туре	Qty	Туре	Down	Uplift
ITB(H)/(VV)	Standard	<35 mm LVL flange ≥35 mm LVL flange ≥45 mm C24 flange	12 12 12	3.75 x 30 3.75 x 30 3.75 x 30	2 2 2	3.75 x 30 3.75 x 30 3.75 x 30	10.83 9.15 6.73	1.06 1.20 1.14
ITB(H)/(W)	Enhanced <sup>(2)</sup>	<35 mm LVL flange ≥35 mm LVL flange ≥45 mm C24 flange	18 18 18	3.75 x 30 3.75 x 30 3.75 x 30	6 6 6	3.75 x 30 3.75 x 30 3.75 x 30	17.44 17.36 17.92	9.33 7.61 7.96

 <sup>(1) 3.75</sup> x 30 refers to a galvanized square twist rail.
 (2) Enhanced installation refers to 1-joists headers with backer blocks.

<sup>•</sup> Web stiffeners are to be fitted in accordance with the I-Joist manufacturer's recommendations – for enhanced installation only.

## Annex 4.15 Connector type ITBS

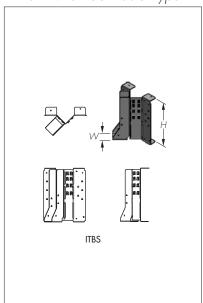


Table 4.15a (	Connector dimen	sions			
Connector type	Connecto H (r				tor width (mm)
	Min	Max	-	Min	Max
ITBS	195	302		40	100

Table 4.1	Table 4.15b Material specification						
Connector Thickness (mm) Steel specification Coating type Steel specification							
ITBS	1.5	S250 or DX51D to EN 10346 : 2009	Z275				

Table 4.15	c Fastener specificat	ion		
Connector	Nail type	Nail siz	e (mm)	Finish
type		Diameter	Length	
ITBS	Square twist (ST) Square twist (ST)	3.75 3.75	30 30	Hot-dip galvanized/Sheradized Electroplated zinc

Table 4.15d Fa	istener sc	hedule						
Connector type				Fas	teners			
		Н	eader			Jo	oist	
	Туре	Quantity	Diameter (mm)	Length (mm)	Туре	Quantity	Diameter (mm)	Length (mm)
			standard ir	nstallation				
ITBS(H)/(VV)	ST	12	3.75	30	ST	2	3.75	30
			enhanced i	nstallation				
ITBS(H)/(VV)	ST	18	3.75	30	ST	2	3.75	30

Item code Installation type		Туре	Supporting timber Fasteners <sup>(1)</sup>		Supported timber Fasteners <sup>(1)</sup>		Characteristic load capacity (kN)	
			Qty	Туре	Qty	Туре	Down	Uplift
ITB(H)/(W)	Standard	<35 mm LVL flange ≥35 mm LVL flange ≥45 mm C24 flange	12 12 12	3.75 x 30 3.75 x 30 3.75 x 30	2 2 2	3.75 x 30 3.75 x 30 3.75 x 30	7.50 10.22 7.41	1.48 1.48 1.48
ITB(H)/(W)	Enhanced <sup>(2)</sup>	<35 mm LVL flange ≥35 mm LVL flange ≥45 mm C24 flange	18 18 18	3.75 x 30 3.75 x 30 3.75 x 30	6 6 6	3.75 x 30 3.75 x 30 3.75 x 30	13.49 14.97 12.76	1.48 1.48 1.48

Note:

 <sup>(1) 3.75</sup> x 30 refers to a galvanized square twist rail.
 (2) Enhanced installation refers to 1-joists headers with backer blocks.

<sup>•</sup> Web stiffeners are to be fitted in accordance with the l-Joist manufacturer's recommendations – for enhanced installation only.

## Annex 4.16 Connector type HITB

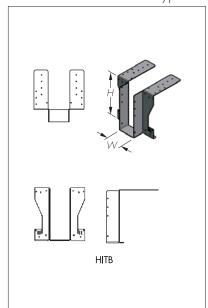


Table 4.16a Cor	nnector dimensi	ons		
Connector type	Connect H (r	or height mm)		tor width mm)
	Min	Max	Min	Max
HITB	195	302	40	100

Table 4.1	Table 4.16b Material specification							
Connector type	Thickness (mm)	Steel specification	Coating specification					
HITB	20	S250 or DX51D to EN 10346 : 2009	Z275					

Table 4.16c	Fastener specificat	ion		
Connector	Nail type	Nail siz	e (mm)	Finish
type		Diameter	Length	
HITB	Square twist (ST) Square twist (ST)	3.75 3.75		Hot-dip galvanized/Sheradized Electroplated zinc

Table 4.16d Fast	ener sc	hedule								
Connector type		Fasteners								
	Header					Joist				
	Туре	Quantity	Diameter (mm)	Length (mm)	Туре	Quantity	Diameter (mm)	Length (mm)		
			standard ir	stallation						
HITB (H)/(W)	ST	22	3.75	30	ST	8	3.75	30		

Item code	Installation	Туре		orting timber		orted timber		ristic load
	type		FC	asteners <sup>(1)</sup>	F0	isteners <sup>(1)</sup>	capac	ity (kN)
			Qty	Туре	Qty	Туре	Down	Uplift
HITB(H)/(VV)	Standard	<35 mm LVL flange	22	3.75 x 30	8	3.75 x 30	15.60	11.43
		≥35 mm LVL flange	22	3.75 x 30	8	3.75 x 30	17.50	11.43
		≥45 mm C24 flange	22	$3.75 \times 30$	8	$3.75 \times 30$	19.10	11.07

Note:

• Web stiffeners are to be fitted in accordance with the I-Joist manufacturer's recommendations.

(1) 3.75 x 30 refers to a galvanized square twist rail.

Annex 4.17 Connector type IUB

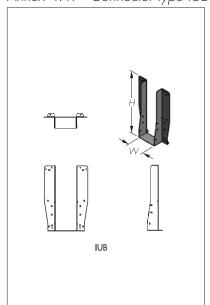


Table 4.17a Co	onnector dimensi	ons				
Connector type	Connect H (r	or height mm)		Connector width W (mm)		
	Min	Max	Min	Max		
IUB	190	420	75	150		

Table 4.	17b Material :	specification	
Connector type	Thickness (mm)	Steel specification	Coating specification
IUB	1.2 1.5	S250 or DX51D to EN 10346 : 2009	Z275

Table 4.17	c Fastener specificat	ion		
Connector	Nail type	Nail siz	e (mm)	Finish
type		Diameter	Length	
IUB	Square twist (ST) Square twist (ST) SDS screw (SDS)	3.75 3.75 6.2	30 30 63	Hot-dip galvanized/Sheradized Electroplated zinc Electroplated

Table 4.17d	d Faste	ener sched	dule					
Connector type				Fas	steners			
		Н	eader			Jo	oist	
	Туре	Quantity	Diameter (mm)	Length (mm)	Туре	Quantity	Diameter (mm)	Length (mm)
			standard ir	stallation				
IUB(H)/(W)	ST	10	3.75	30	ST	2	3.75	30
			enhanced i	nstallation				
IUB(H)/(VV)	ST	10	3.75	30	ST	6	3.75	30
			SDS insta	allation				
IUB(H)/(W)	SDS	4	6.2	63	ST	2	3.75	30

Table 4.17e	Performanc	re values — c	capacity under	vertical lc	pads					
lltem code	Dimensions (mm)		Installation type	Supportir Fasten	Supporting timber Fasteners <sup>(1)(2)</sup>		Supported timber Fasteners <sup>(1)</sup>		Characteristic load capacity (kN)	
	Height ( <i>H</i> ) (min-max)	Width (W) (min-max)		Туре	Qty	Туре	Qty	Down	Uplift	
IUB(H)/(W)	190–420	75-150	standard SDS enhanced	ST SDS SDS	10 4 4	ST ST ST	2 2 6	8.10 13.60 13.60	2.00 2.00 6.00	

<sup>(1)</sup> ST refers to a 3.75 x 30 mm square twist nail. (2) SDS refers to a 6.2 x 6.3 mm SDS screw.

Annex 4.18 Connector type IUBS

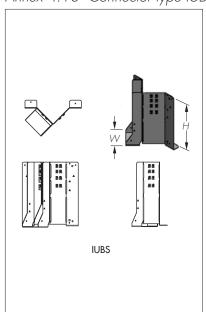


Table 4.18a Conr	nector dimensi	ons				
Connector type	Connect H (ı	or height mm)		Connector width W (mm)		
	Min	Max	Min	Max		
IUBS	190	295	75	100		

Table 4.	18b Material s <sub>l</sub>	oecification	
Connector type	Thickness (mm)	Steel specification	Coating specification
IUBS	1.5	S250 or DX51D to EN 10346 : 2009	Z275

Fastener specification	
Nail type Nail size (mm) Fi	inish
Diameter Length	
Square twist (ST) 3.75 30 Electrop	ized/Sheradized blated zinc oplated
Square twist (ST) 3.75 30 Electrop	olo

<sup>(1)</sup> Characteristics in accordance with ETA 04/0013.

Table 4.18d	d Faste	ener sched	dule					
Connector type				Fas	teners			
		Н	eader			Jo	oist	
	Туре	Quantity	Diameter (mm)	Length (mm)	Туре	Quantity	Diameter (mm)	Length (mm)
			standard ir	nstallation				
IUBS(H)/(W)	ST	10	3.75	30	ST	2	3.75	30
			SDS insta	allation				
IUBS(H)/(W)	SDS	4	6.2	63	ST	2	3.75	30

Table 4.186	e Performance	values — co	apacity unde	r vertical I	loads				
Iltem code		nsions nm)	Installation type	Supportir Fasten	ng timber ers <sup>(1)(2)</sup>	Suppor Fast	ted timber eners <sup>(1)</sup>	Character capaci	ristic load ty (kN)
	Height ( <i>H</i> ) (min-max)	Width (W) (min-max)		Туре	Qty	Туре	Qty	Down	Uplift
IUBS	195–295	75-100	standard SDS	ST SDS	10 4	ST ST	2 2	12.72 17.18	1.3 1.3

<sup>(1)</sup> ST refers to a 3.75 x 30 mm square twist nail. (2) SDS refers to a 6.2 x 6.3 mm SDS screw.

## Annex 4.19 Connector type HIUB

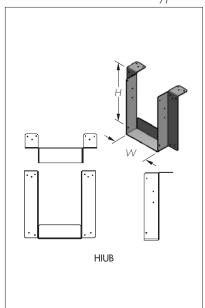


Table 4.19a Co	onnector dimensi	ons		
Connector type	Connecto H (r		Connect W (	
	Min	Max	Min	Max
HIUB	190	420	75	300

Table 4.1	9b Material	specification	
Connector type	Thickness (mm)	Steel specification	Coating specification
HIUB	2.0	S250 or DX51D to EN 10346 : 2009	Z275

Table 4.190	c Fastener speciticat	ion		
Connector	Nail type	Nail siz	e (mm)	Finish
type		Diameter	Length	
IUBS	Square twist (ST) Square twist (ST)	3.75 3.75	30 30	Hot-dip galvanized/Sheradized Electroplated zinc

Table 4.19d Fastener schedule								
Connector type Fasteners								
	Header Joist							
	Туре	Quantity	Diameter (mm)	Length (mm)	Туре	Quantity	Diameter (mm)	Length (mm)
		Me	tal web floor	truss heade	r – standar	d nailed inst	allation	
HIUB(H)/(W)	ST	16	3.75	30	ST	8	3.75	30

Table 4.1	9e Performo	ance values –	- capacity unde	r vertical lo	pads				
Item code		nsions nm)	Installation type <sup>(1)</sup>	Supportir Faster	ng timber ners <sup>(2)</sup>		ted timber teners	Character capaci	
	Height ( <i>H</i> ) (min-max)	Width (W) (min-max)		Туре	Qty	Туре	Qty	Down	Uplift
HIUB	190-420	75-300	standard	ST	16	ST	8	12.86	8.00
			Enhanced <sup>(2)</sup>	ST	16	ST	8	22.10	8.00

<sup>1)</sup> Metal web floor truss.

<sup>(2)</sup> Timber blocking piece fixed between top and bottom flanges of Metal Web Floor Truss.

ZS

Annex 4.20 Connector type ZS

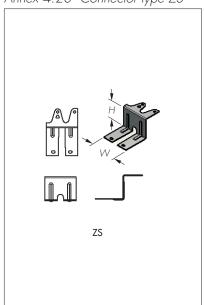


Table 4.20a Connec	tor dimensi	ons		
Connector type		or height mm)		ctor width (mm)
	Min	Max	Min	Max
ZS	35	45	35	150

Connector type	Thickness (mm)	Steel specification	Coating specification
ZS	1.0	S250 or DX51D to EN 10346 : 2009	Z275
Table 4.2	?Oc Fastener	specification	
Connector type	Nail	type Nail size (mm) Diameter Lenath	Finish

3.75

3.75

30

30

Hot-dip galvanized/Sheradized

Electroplated zinc

Table 4.20d Fastener schedule								
Connector type				Fas	steners			
		Н	eader			Jo	oist	
	Туре	Quantity	Diameter (mm)	Length (mm)	Туре	Quantity	Diameter (mm)	Length (mm)
			I	Joist – stand	dard installa	ıtion		
ZS	ST	2	3.75	30	ST	8	3.75	30

Square twist (ST) Square twist (ST)

## Table 4.20e Performance values – capacity under vertical downward loads (F1)

Nail specification				Connector height	Capacity	of Connector (kN)
Туре	Size	Qty in	Qty in		Head	der specification
	(mm)	supporting member	supported member	(mm)	C24	LVL flanged I-beam
ST	3.75 x 30	2	2	35-45	2.40	3.00

#### Notes

- when I-joists with solid timber flanges are used as headers, the capacity of the Connector is the same as the capacity when connected to a solid timber header of the same grade as the light flanges.
- when connected to a solid timber header of the same grade as the I-joist flanges

  connectors can only be used on I-joist headers in conjunction with Type ST 3.75 x 30 nails
- the values in the tables are Connector capacities and do not take account of the joist (end grain member) capacity which shall be checked by the joist designer.

Annex 4.21 Connector type IUQ

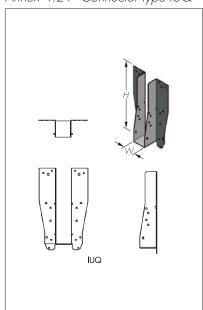


Table 4.21a Co	onnector dimensi	ons		
Connector type		or height mm)	Connect W (ı	
	Min	Max	Min	Max
IUQ	190	420	40	150

Table 4.2	Table 4.21b Material specification					
Connector type	Thickness (mm)	Steel specification	Coating specification			
IUQ	0.9	S250 or DX51D to EN 10346 : 2009	Z275			

Table 4.21c Fastener specification						
Connector	Nail type	Nail siz	e (mm)	Finish		
type		Diameter	Length	-		
IUQ	Square twist (ST) Square twist (ST) SDS screw (SDS)	3.75 3.75 6.2	30 30 63	Hot-dip galvanized/Sheradized Electroplated zinc Electroplated		

## Table 4.21d Performance values – capacity under vertical downward load (F1)

Header nail specification				Connector width	Capacity of Connector
Туре	Size	Qty in supporting	Qty in supported		
	(mm)	member	member	(mm)	(kN)
SDS	6.20 x 63	2	-	40-150	9.90
ST	3.75 x 30	_	2	40-150	9.90

### Note:

• web stiffeners are to be fitted in accordance with the I-Joist manufacturer's recommendations – for enhanced installation only.

## Table 4.21e Performance values – capacity under vertical upward load (F2)

Header nail specification				Connector width	Capacity of Connector
Туре	Size	Qty in supporting	Qty in supported		
	(mm)	member	member	(mm)	(kN)
SDS	6.20 x 63	2	_	40-150	2.00
ST	3.75 × 30	-	2	40-150	2.00

#### Note

 web stiffeners are to be fitted in accordance with the Hoist manufacturer's recommendations – for enhanced installation only.

Annex 4.22 Connector type HIUQ

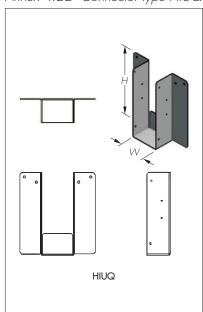


Table 4.22a Connector dimensions						
Connector type	Connecto H (r		Cor	nnector width W (mm)		
	Min	Max	Min	Max		
HIUQ	190	420	40	150		

Table 4.22b Material specification						
Connector type	Thickness (mm)	Steel specification	Coating specification			
HIUQ	2.0	S250 or DX51D to EN 10346 : 2009	Z275			

Table 4.22c Fastener specification							
Connector	Nail type	Nail siz	e (mm)	Finish			
type		Diameter	Length				
IUQ	Square twist (ST) Square twist (ST) SDS screw (SDS)	3.75 3.75 6.2	30 30 63	Hot-dip galvanized/Sheradized Electroplated zinc Electroplated			

## Table 4.22d Performance values – capacity under vertical downward load (F1)

Header nail specification				Connector width	Capacity of Connector
Туре	Size	Qty in supporting	Qty in supported		
	(mm)	member	member	(mm)	(kN)
SDS	6.20 x 63	4	_	40-150	19.50
ST	3.75 x 30	-	8	40-150	19.50

### Note:

• web stiffeners are to be fitted in accordance with the I-Joist manufacturer's recommendations – for enhanced installation only.

## Table 4.22e Performance values – capacity under vertical upward load (F2)

Header nail specification				Connector width	Capacity of Connector
Туре	Size	Qty in supporting	Qty in supported		
	(mm)	member	member	(mm)	(kN)
SDS	6.20 x 63	4	-	40-150	2.00
ST	$3.75 \times 30$	-	8	40-150	2.00

#### Note

 web stiffeners are to be fitted in accordance with the Hoist manufacturer's recommendations – for enhanced installation only.

Annex 4.23 Connector type IUC

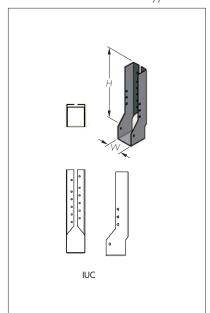


Table 4.23a Co	onnector dimensi	ons				
Connector type	Connecto H (n			Connector width W (mm)		
	Min	Max	_	Min	Max	
IUC	140	300		40	100	

Table 4.23b Material specification						
Connector type	Thickness (mm)	Steel specification	Coating specification			
IUC	1.2	S250 or DX51D to EN 10346 : 2009	Z275			

Table 4.23c	Fastener specificat	ion		
Connector	Nail type	Nail siz	e (mm)	Finish
type		Diameter	Length	
IUC	Square twist (ST) Square twist (ST)	3.75 3.75	30 30	Zinc coated or sheradized Electroplated zinc

## Table 4.23d Performance values – capacity under vertical downward load (F1)

Header nail specification			Connector	Capacity of Connector (kN)			
Туре	Size	No in	Ņo in	width	Header specification		
	(mm)	top	face	(mm)	C16	C24	LVL flanged I-beam
ST	3.75 x 30	2	6	40-91	3.80	4.80	3.80
ST	$3.75 \times 30$	2	10	40-91	7.54	9.52	7.54
ST	$3.75 \times 30$	2	12	40-91	10.00	12.00	10.00
ST	$3.75 \times 30$	2	14	40-91	12.56	14.00	12.56
ST	3.75 x 30	2	6	92-100	3.50	4.40	3.50
ST	$3.75 \times 30$	2	10	92-100	6.90	8.75	6.90
ST	$3.75 \times 30$	2	12	92-100	9.20	11.00	9.20
ST	$3.75 \times 30$	2	14	92-100	11.55	12.90	11.55

## Notes:

- Web stiffeners are to be fitted in accordance with the I-Joist manufacturer's recommendations for enhanced installation only
- when I-joists with solid timber flanges are used as headers, the capacity of the Connector is the same as the capacity when
  connected to a solid timber header of the same grade as the I-joist flanges
- $\bullet$  connectors can only be used on 1-joist headers in conjunction with Type ST 3.75 x 30 nails
- the values in the tables are Connector capacities and do not take account of the joist (end grain member) capacity which shall be checked by the joist designer.

Table 4.23e Performance values — capacity under vertical upward load (F2)

Nail specification			Connector	Connector	Capacity of Connector
Туре	Size (mm)	No in joist	width (mm)	type	(kN)
ST	3.75 × 30	6	40-100	IUC	2.38
ST	$3.75 \times 30$	10	40-100	IUC	2.38
ST	3.75 × 30	12	40-100	IUC	2.38
ST	3.75 x 30	14	40-100	IUC	2.38

#### Notes:

- web stiffeners are to be fitted in accordance with the I-Joist manufacturer's recommendations for enhanced installation only
- when I-joists with solid timber flanges are used as headers, the capacity of the Connector is the same as the capacity when connected to a solid timber header of the same grade as the I-joist flanges.
- connectors can only be used on l-joist headers in conjunction with Type ST  $3.75 \times 30$  nails.

## Annex 4.24 Connector type THM

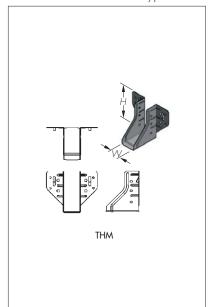


Table 4.24a Connector dimensions							
Connector type		or height mm)		Connector width W (mm)			
	Min	Max	Min	Max			
THM	90	96	38	50			

Table 4.24b Material specification						
Connector type	Thickness (mm)	Steel specification	Coating specification			
THM	0.9	EN 10346 : 2009. Grade \$250GD or DX51D.	Z275			

Table 4.24c Fastener specification							
Connector	Nail type	Nail size	e (mm)	Finish			
type		Diameter	Length				
THM	Smooth shank (SS) Square twist (ST) Square twist (ST) SDS screw (SDS)	3.75 3.75 3.75 6.2	75 30 30 63	Hot-dip galvanized Hot-dip galvanized/Sheradized Electroplated zinc Electroplated			

# Table 4.24d Performance values — capacity under vertical downward load (F1) — square twist nail Header nail specification Connector width Capacity of Connector Type Size Supporting Supported

- rieddel fidii specification				Connector widin	Capacity of Confidence	
Туре	Size (mm)	Supporting member	Supported member	(mm)	(kN)	
ST	3.75 × 30	10	6	38–50	7.30	

## Table 4.24e Performance values - capacity under vertical downward load (F1) - Double shear nail

Header nail specification				Connector width	Capacity of Connector	
Туре	Size (mm)	Supporting member	Supported member	(mm)	(kN)	
ST	3.75 x 30	10	_	38–50	9.80	
SS	3.75 x 75	_	6	38–50	9.80	

## Table 4.24f Performance values - capacity under vertical downward load (F1) - SDS Screws

ŀ	Header nail spe	cification		Connector width	Capacity of Connector	
Туре	Size (mm)	Supporting member	Supported member	(mm)	(kN)	
SDS ST	6.35 x 63 3.75 x 30	4 –	- 6	38–50 38–50	7.40 7.40	

#### Notes:

- when I-joists with solid timber flanges are used as headers, the capacity of the Connector is the same as the capacity when connected to a solid timber header of the same grade as the I-joist flanges
- connectors can only be used on l-joist headers in conjunction with Type ST 3.75 x 30 nails
- the values in the tables are Connector capacities and do not take account of the joist (end grain member) capacity which shall be checked by the joist designer.



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